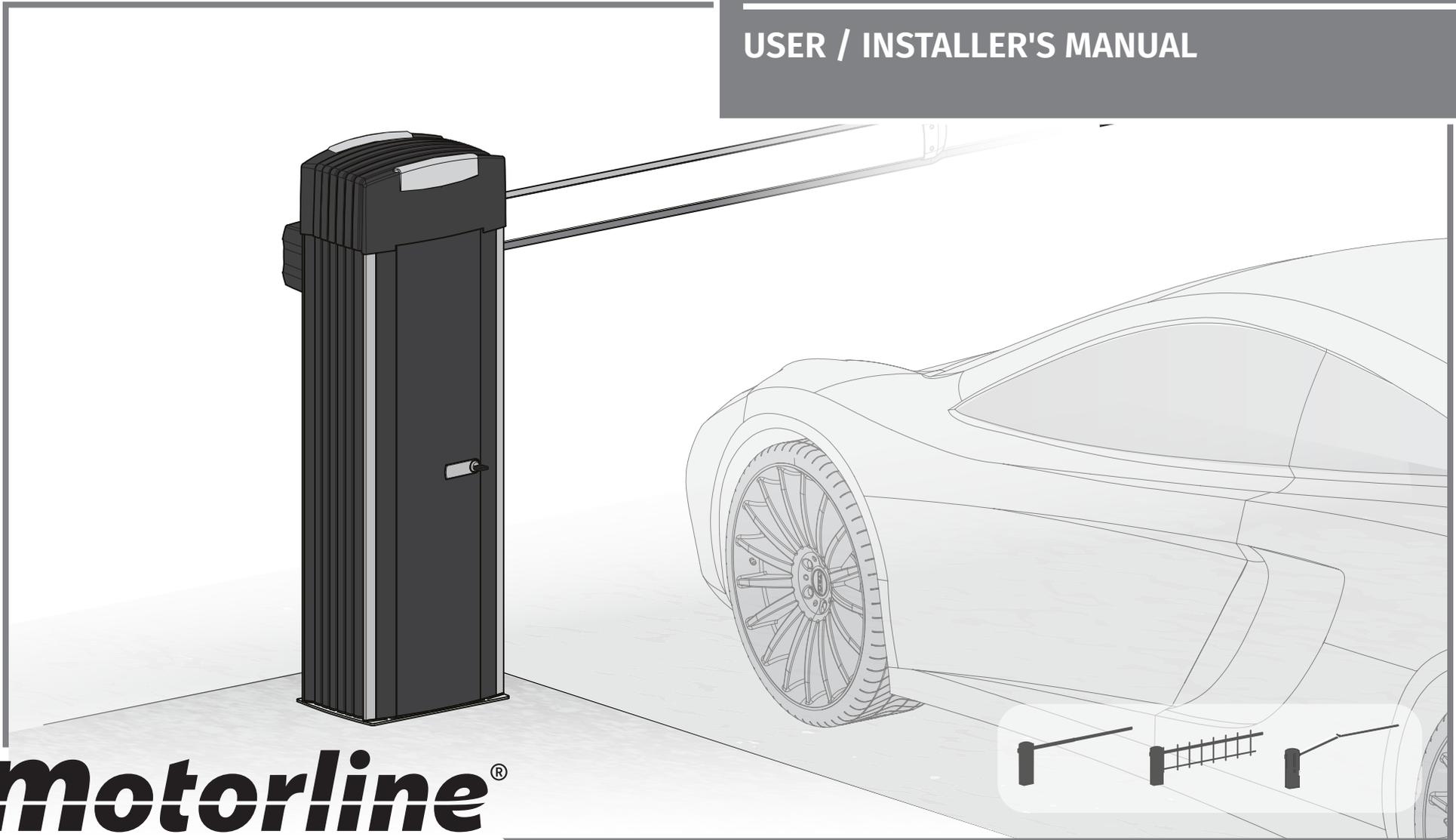




SIGMA X

USER / INSTALLER'S MANUAL



00. CONTENT

INDEX

01. SAFETY INSTRUCTIONS	1B
02. AUTOMATISM	
TECHNICAL CHARACTERISTICS	4A
DIMENSIONS	4B
COMPONENTS	6B
FLASHING LIGHT	7A
MANUAL OPENING / CLOSING	7B
03. INSTALLATION	
INSTALLATION MAP	8
REMOVE COVER AND PROFILES	9A
FOUNDATION	9B
INSTALLATION	10
BOOM DIRECTION	11A
SPRING POSITION	11B
EXCHANGE 2 SPRINGS FOR 1 SPRING	12
BOOM MOUNTING - SIGMA X	13
BOOM MOUNTING - SIGMA XS5	14A
BOOM MOUNTING - SIGMA XA5	14B
FIX BOOM SUPPORTS	15
ADJUSTMENT OF THE BOOMS	16
ADJUST THE SPRINGS	17
ADJUSTING TABLES - SIGMA X	18
TESTING SPRING ADJUSTMENT	19A
POWER CABLE	19B
ADJUST STOPPERS	20A
ADJUST THE LIMIT SWITCHES	20B
APPLY PROFILES AND COVER	21
04. CONNECTIONS	
MOTOR AND FLASHING LIGHT CONNECTIONS	22
PHOTOCELL CONNECTIONS AND SAFETY EDGE	23
05. TROUBLESHOOTING	
INSTRUCTIONS FOR FINAL CONSUMERS / SPECIALIZED TECHNICIANS	24

01. SAFETY INSTRUCTIONS

	This product is certified in accordance with European Community (EC) safety standards.
	This product complies with Directive 2011/65/EU of the European Parliament and of the Council, of 8 June 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment and with Delegated Directive (EU) 2015/863 from Commission.
	(Applicable in countries with recycling systems). This marking on the product or literature indicates that the product and electronic accessories (eg. Charger, USB cable, electronic material, controls, etc.) should not be disposed of as other household waste at the end of its useful life. To avoid possible harm to the environment or human health resulting from the uncontrolled disposal of waste, separate these items from other types of waste and recycle them responsibly to promote the sustainable reuse of material resources. Home users should contact the dealer where they purchased this product or the National Environment Agency for details on where and how they can take these items for environmentally safe recycling. Business users should contact their vendor and check the terms and conditions of the purchase agreement. This product and its electronic accessories should not be mixed with other commercial waste.
	This marking indicates that batteries should not be discarded like other household waste at the end of their useful life. Batteries must be delivered to selective collection points for recycling.
	The different types of packaging (cardboard, plastic, etc.) must be subject to selective collection for recycling. Separate packaging and recycle it responsibly.
	This marking indicates that the product and electronic accessories (eg. charger, USB cable, electronic material, controls, etc.) are susceptible to electric shock by direct or indirect contact with electricity. Be cautious when handling the product and observe all safety procedures in this manual.

01. SAFETY INSTRUCTIONS

GENERAL WARNINGS

- This manual contains very important safety and usage information. Read all instructions carefully before beginning the installation/usage procedures and keep this manual in a safe place that it can be consulted whenever necessary.
- This product is intended for use only as described in this manual. Any other enforcement or operation that is not mentioned is expressly prohibited, as it may damage the product and put people at risk causing serious injuries.
- This manual is intended firstly for specialized technicians, and does not invalidate the user's responsibility to read the "User Norms" section in order to ensure the correct functioning of the product.
- The installation and repair of this product may be done by qualified and specialized technicians, to assure every procedure are carried out in accordance with applicable rules and norms. Nonprofessional and inexperienced users are expressly prohibited of taking any action, unless explicitly requested by specialized technicians to do so.
- Installations must be frequently inspected for unbalance and the wear signals of the cables, springs, hinges, wheels, supports and other mechanical assembly parts.
- Do not use the product if it is necessary repair or adjustment is required.
- When performing maintenance, cleaning and replacement of parts, the product must be disconnected from power supply. Also including any operation that requires opening the product cover.
- The use, cleaning and maintenance of this product may be carried out by any persons aged eight years old and over and persons whose physical, sensorial or mental capacities are lower, or by persons without any knowledge of the product, provided that these are supervision and instructions given by persons with experienced in terms of usage of the product in a safe manner and who understands the risks and dangers involved.

- Children shouldn't play with the product or opening devices to avoid the motorized door or gate from being triggered involuntarily.
- If the power cable is damaged, it must be replaced by the manufacturer, after-sales service or similarly qualified personnel to avoid danger.
- The device must be disconnected from the electrical network when removing the battery.
- Ensure that blocking is avoided between the actuated part and its fixed parts due to the opening movement of the actuated part.

WARNINGS FOR TECHNICIANS

- Before beginning the installation procedures, make sure that you have all the devices and materials necessary to complete the installation of the product.
- You should note your Protection Index (IP) and operating temperature to ensure that is suitable for the installation site.
- Provide the manual of the product to the user and let them know how to handle it in an emergency.
- If the automatism is installed on a gate with a pedestrian door, a door locking mechanism must be installed while the gate is in motion.
- Do not install the product "upside down" or supported by elements do not support its weight. If necessary, add brackets at strategic points to ensure the safety of the automatism.
- Do not install the product in explosive site.
- Safety devices must protect the possible crushing, cutting, transport and danger areas of the motorized door or gate.
- Verify that the elements to be automated (gates, door, windows, blinds, etc.) are in perfect function, aligned and level. Also verify if the necessary mechanical stops are in the appropriate places.
- The control board must be installed on a safe place of any fluid (rain, moisture, etc.), dust and pests.
- You must route the various electrical cables through protective tubes, to protect them against mechanical exertions, essentially on

01. SAFETY INSTRUCTIONS

the power supply cable. Please note that all the cables must enter the control board from the bottom.

- If the automatism is to be installed at a height of more than 2,5m from the ground or other level of access, the minimum safety and health requirements for the use of work equipment workers at the work of Directive 2009/104/CE of European Parliament and of the Council of 16 September 2009.
- Attach the permanent label for the manual release as close as possible to the release mechanism.
- Disconnect means, such as a switch or circuit breaker on the electrical panel, must be provided on the product's fixed power supply leads in accordance with the installation rules.
- If the product to be installed requires power supply of 230Vac or 110Vac, ensure that connection is to an electrical panel with ground connection.
- The product is only powered by low voltage safety with control board (only at 24V motors).
- Parts/products weighing more than 20 kg must be handled with special care due to the risk of injury. It is recommended to use suitable auxiliary systems for moving or lifting heavy objects.
- Pay special attention to the danger of falling objects or uncontrolled movement of doors/gates during the installation or operation of this product.

WARNINGS FOR USERS

- Keep this manual in a safe place to be consulted whenever necessary.
- If the product has contact with fluids without being prepared, it must immediately disconnect from the power supply to avoid short circuits, and consult a specialized technician.
- Ensure that technician has provided you the product manual and informed you how to handle the product in an emergency.
- If the system requires any repair or modification, unlock the automatism, turn off the power and do not use it until all safety

conditions have been met.

- In the event of tripping of circuits breakers or fuse failure, locate the malfunction and solve it before resetting the circuit breaker or replacing the fuse. If the malfunction is not repairable by consult this manual, contact a technician.
- Keep the operation area of the motorized gate free while the gate in in motion, and do not create strength to the gate movement.
- Do not perform any operation on mechanical elements or hinges if the product is in motion.

RESPONSABILITY

- Supplier disclaims any liability if:
 - Product failure or deformation result from improper installation use or maintenance!
 - Safety norms are not followed in the installation, use and maintenance of the product.
 - Instructions in this manual are not followed.
 - Damaged is caused by unauthorized modifications
 - In these cases, the warranty is voided.

MOTORLINE ELECTROCELOS SA.

Travessa do Sobreiro, nº29
4755-474 Rio Côvo (Santa Eugénia)
Barcelos, Portugal

SYMBOLS LEGEND:



• Important safety notices



• Useful information



• Programming information



• Potentiometer information



• Connectors information



• Buttons information

02. AUTOMATISM

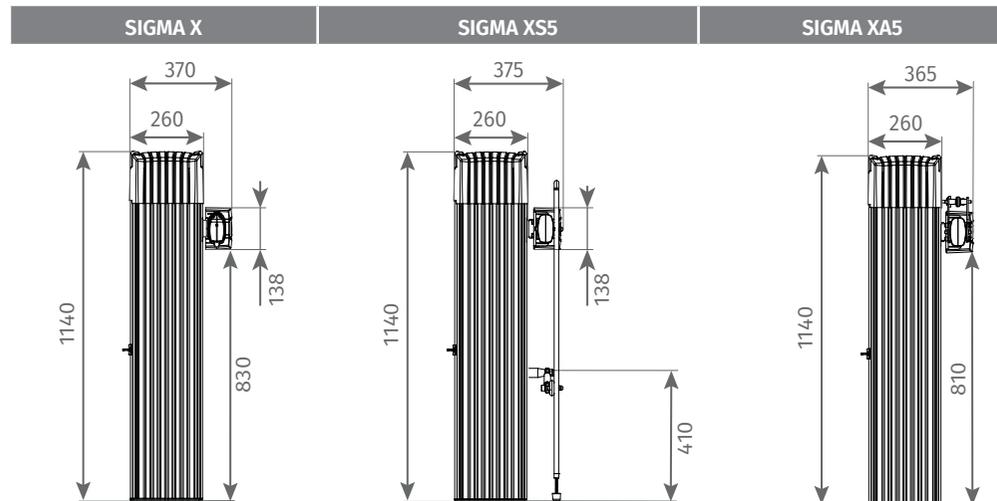
TECHNICAL CHARACTERISTICS



SIGMA X is an electromechanical barrier designed to control vehicle access to private, industrial or commercial areas.

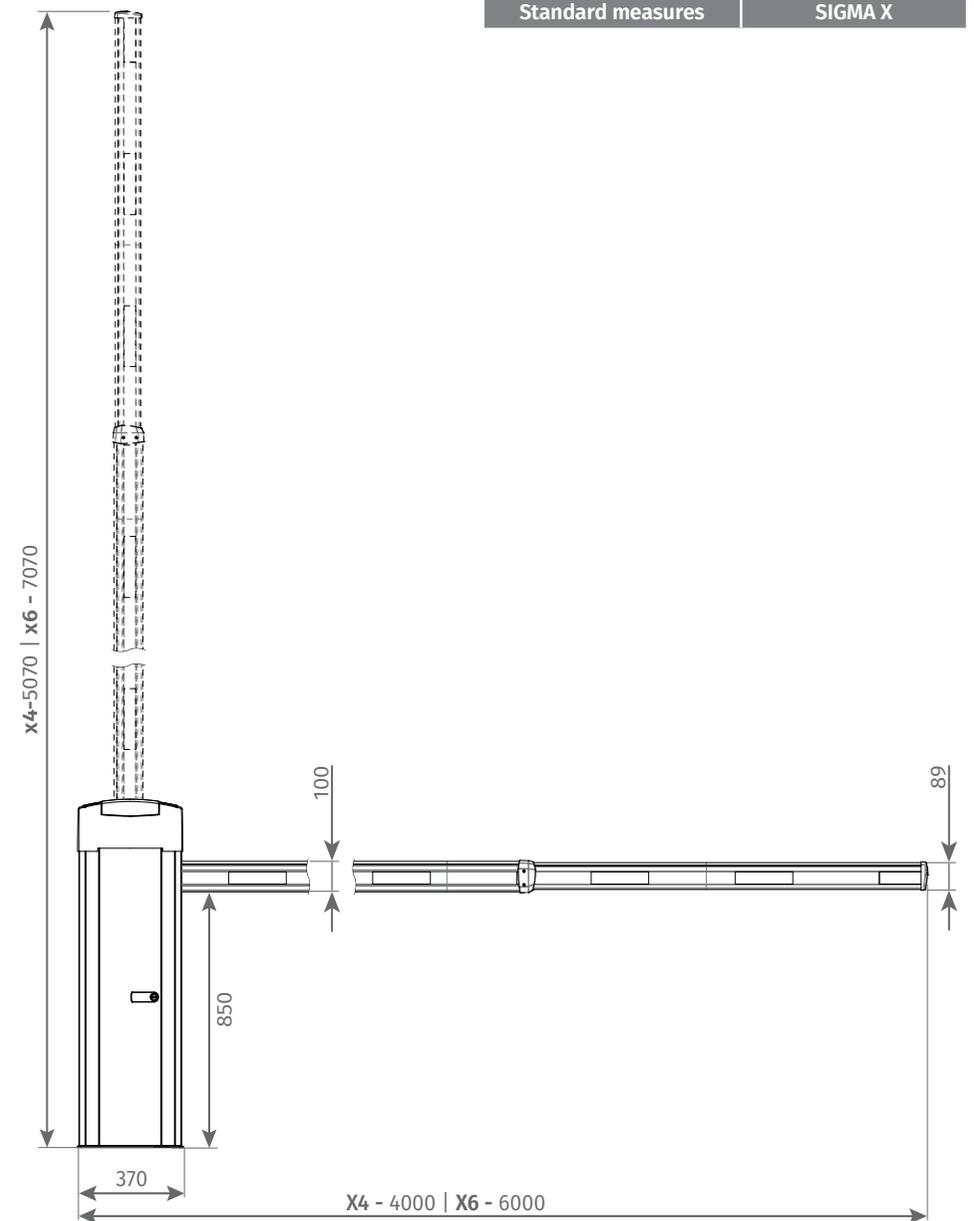
Automatism technical specifications:

	X4	X6	XA5	XS5
• Power	150W			
• Barrier power	110/230Vac~ 50/60Hz			
• Motor voltage	24Vdc==			
• Noise	LpA <= 50dB (A)			
• Operating Temperature	-25°C to 55°C			
• Protection Class	IP55			
• Working Frequency	80%			
• Rotational Speed	61 RPM			
• Opening / Closing Time	5 seconds			
• LED strip	12 Vdc			



02. AUTOMATISM

DIMENSIONS

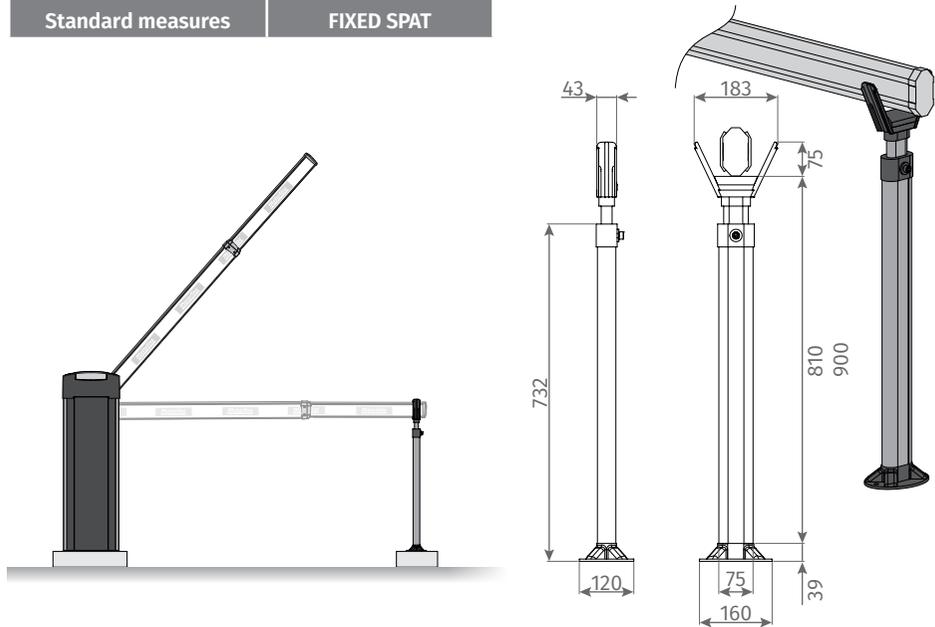


02. AUTOMATISM

DIMENSIONS

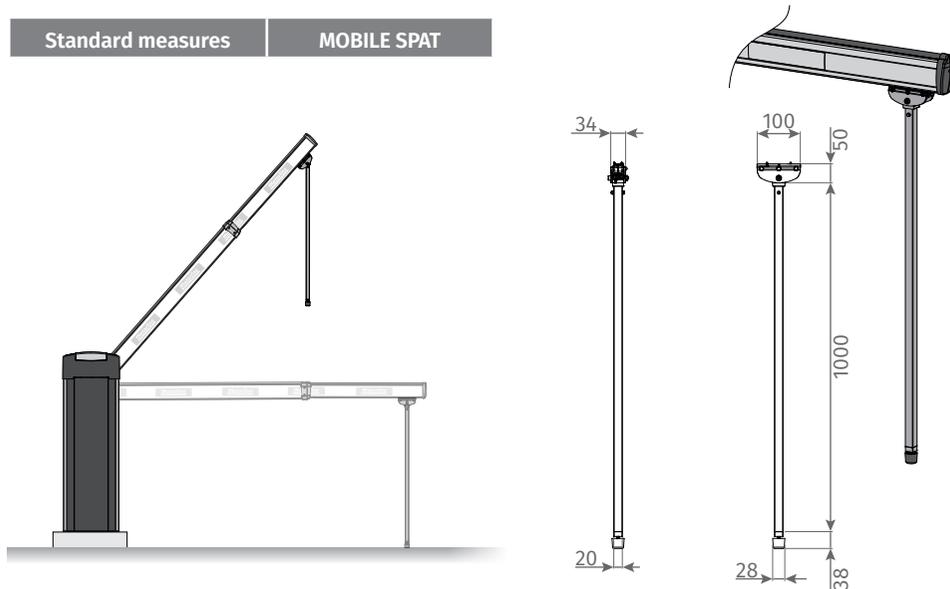
Standard measures

FIXED SPAT



Standard measures

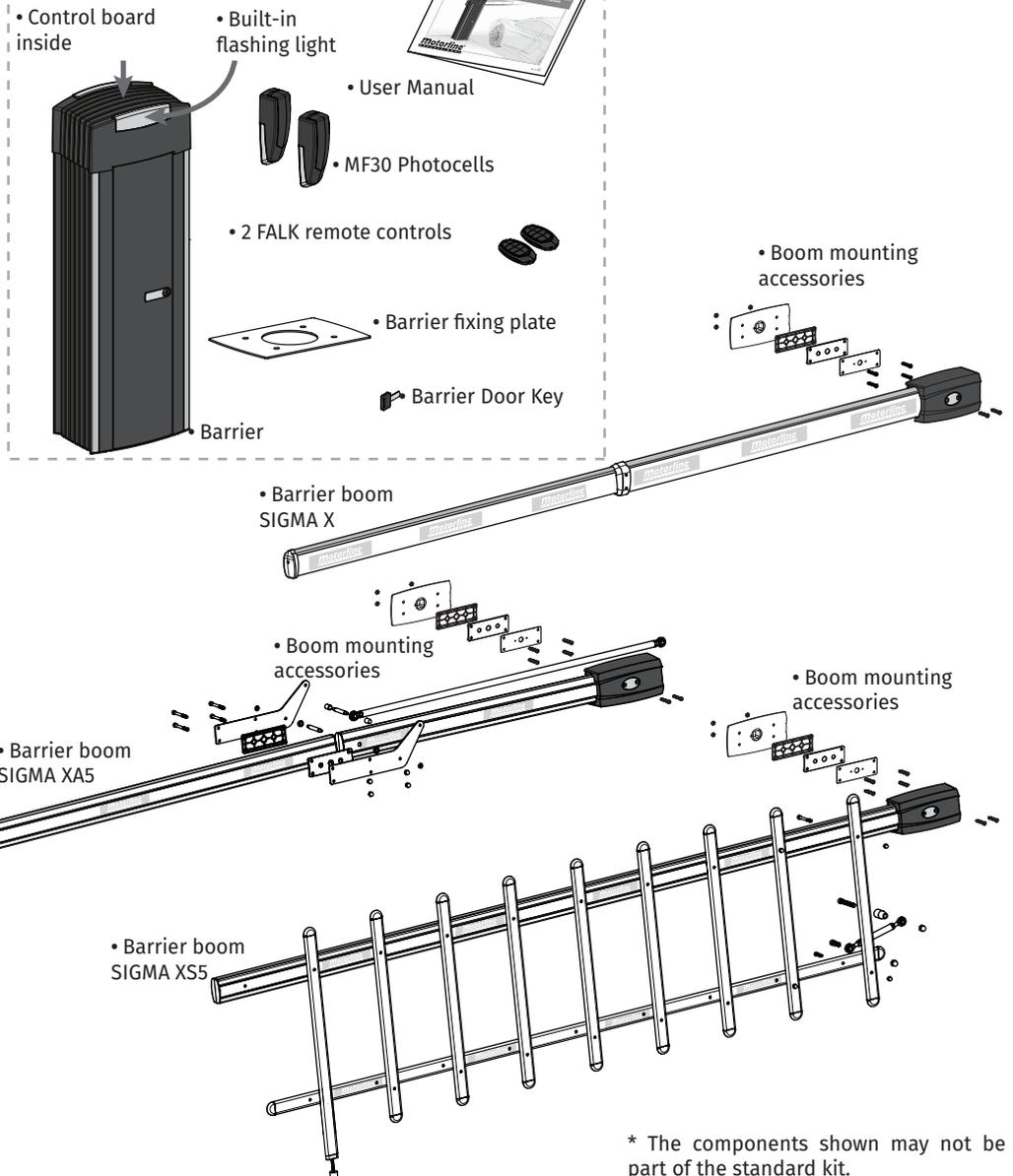
MOBILE SPAT



02. AUTOMATISM

COMPONENTS

BASE COMPONENTS

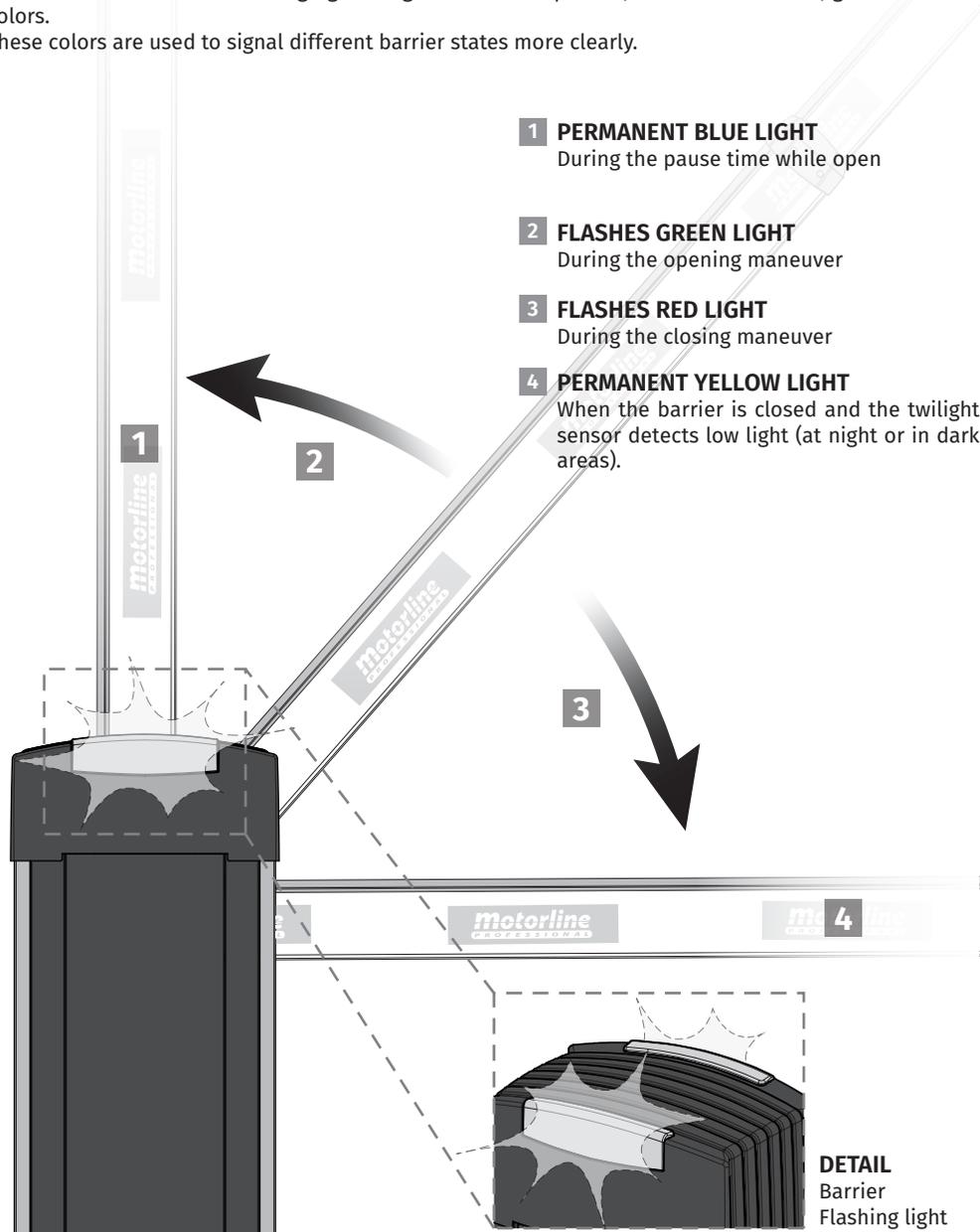


* The components shown may not be part of the standard kit.

02. AUTOMATISM

FLASHING LIGHT

This barrier has two RGB flashing light integrated in the top cover, for emission of red, green and blue colors. These colors are used to signal different barrier states more clearly.



02. AUTOMATISM

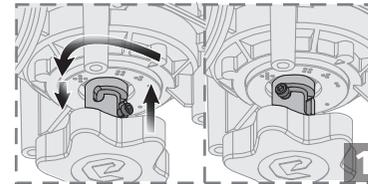
MANUAL OPENING / CLOSING



Under no circumstances should you put your hands on the movement axis of the motor and springs when the barrier is connected to the power supply.

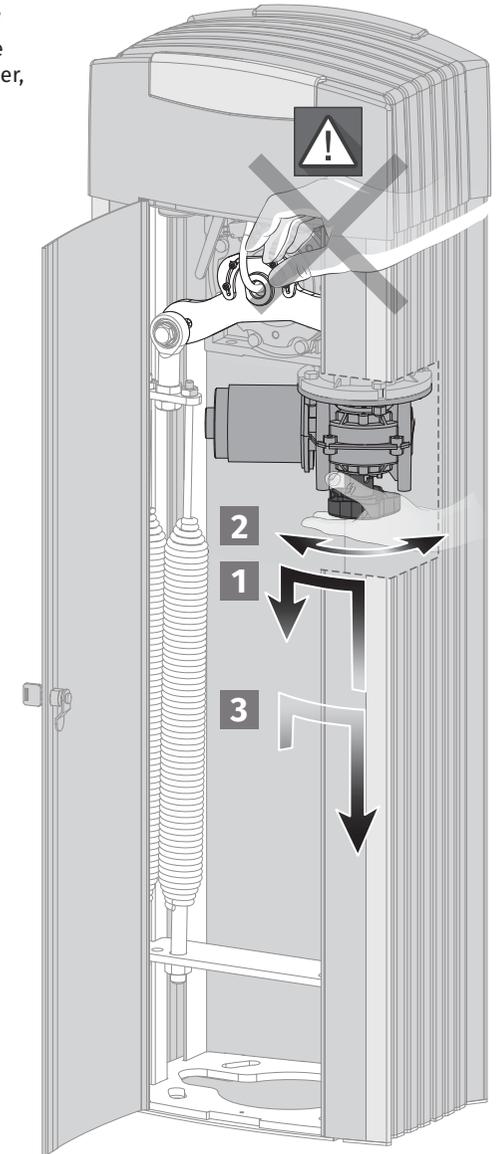
In an emergency or during the barrier installation / adjustment phase, it may be necessary to move the boom manually. To manually open / close the barrier, follow the instructions below:

- 1 UNLOCK THE BARRIER**
With the barrier locked, push the crank in, turn 65° to the left and release so that the crank goes down to the unlocked position.



- 2 UP / DOWN BOOM**
With the motor in the unlocked position, simply turn the crank to raise or lower the boom.

- 3 BLOCK THE BARRIER**
With the barrier unlocked, push the crank inwards, turn 65° to the right and release so that the crank descends to the locked position.



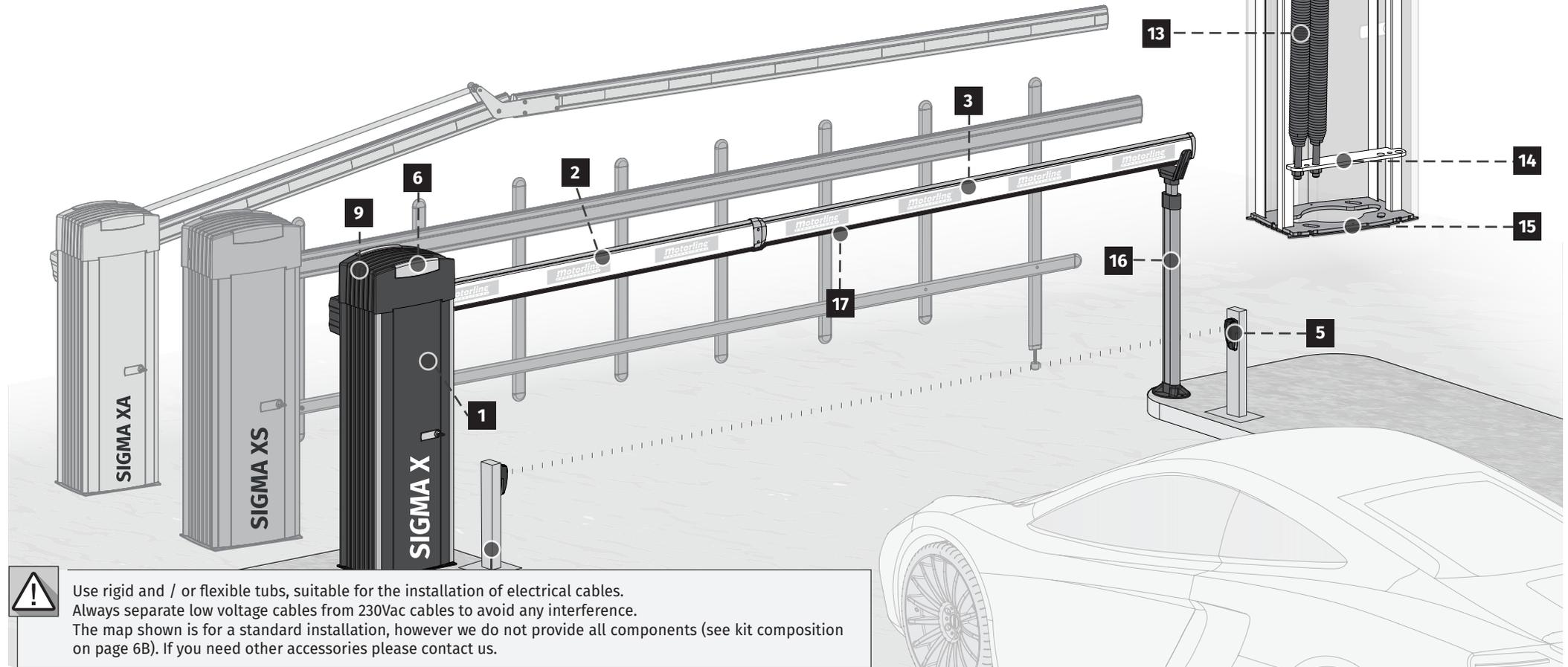
03. INSTALLATION

INSTALLATION MAP

- 1 • Barrier
- 2 • Boom
- 3 • Boom extension
- 4 • Photocell support column (not included)
- 5 • Photocell
- 6 • Built-in Flashing light
- 7 • Control board
- 8 • Cover release

- 9 • Barrier cover
- 10 • Transformer / LED Module
- 11 • Manual movement crank
- 12 • Motor
- 13 • Spring(s)
- 14 • Spring support plate
- 15 • Fixing plate
- 16 • Fixed boom support (sold separately)
- 17 • Safety Edge (sold separately)

NOTE: Must be installed to comply with EN 12978:2003+A1:2009 *Industrial, commercial and garage doors and gates normative - Safety devices for power operated doors and gates - Requirements and test methods.*



Use rigid and / or flexible tubs, suitable for the installation of electrical cables. Always separate low voltage cables from 230Vac cables to avoid any interference. The map shown is for a standard installation, however we do not provide all components (see kit composition on page 6B). If you need other accessories please contact us.

03. INSTALLATION

REMOVE COVER AND PROFILES

This barrier allows free access to the interior to facilitate the product installation and maintenance process. To do so, remove the aluminum cover and profiles from the barrier.

• REMOVE COVER

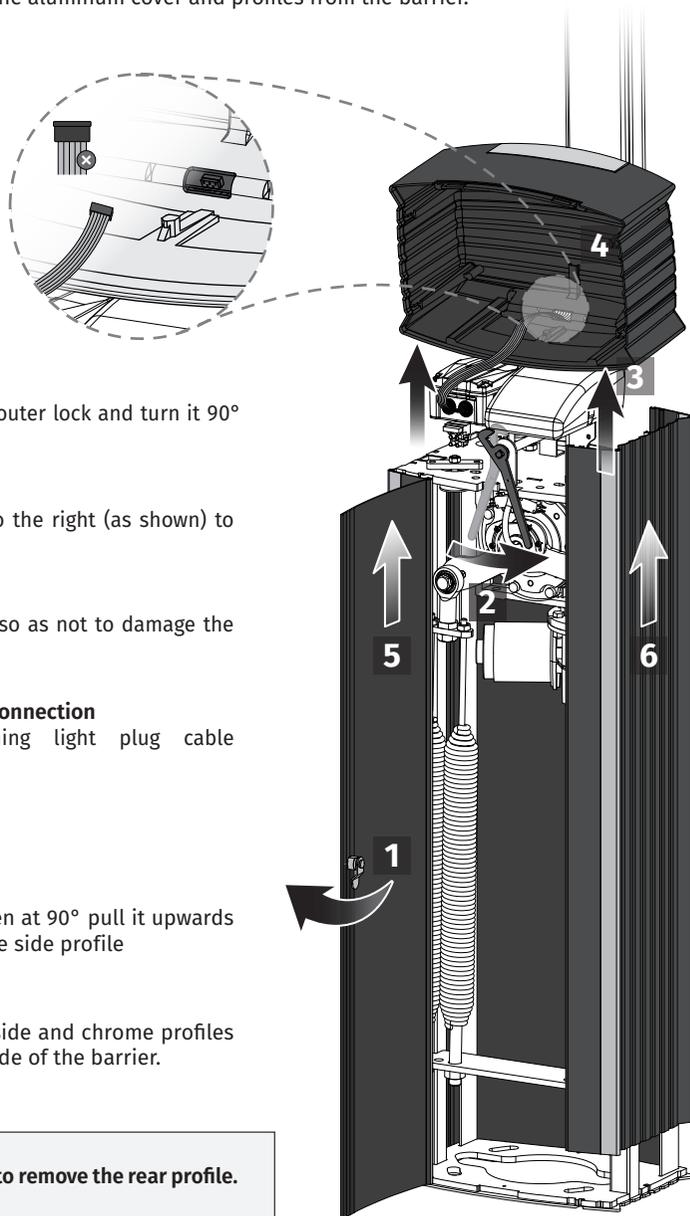
- 1 Open the door**
Insert the key into the outer lock and turn it 90° to open the door.
- 2 Unlock cover**
Move the cover lever to the right (as shown) to unlock the cover.
- 3 Remove cover**
Lift the cover carefully so as not to damage the connecting cables.
- 4 Turn off flashing light connection**
Disconnect the flashing light plug cable integrated in the cover.

• REMOVE PROFILES

- 5 Remove door**
With the door fully open at 90° pull it upwards until it comes out of the side profile
- 6 Remove Side Profiles**
Do the same with the side and chrome profiles to fully release the inside of the barrier.



It is not necessary to remove the rear profile.



9A

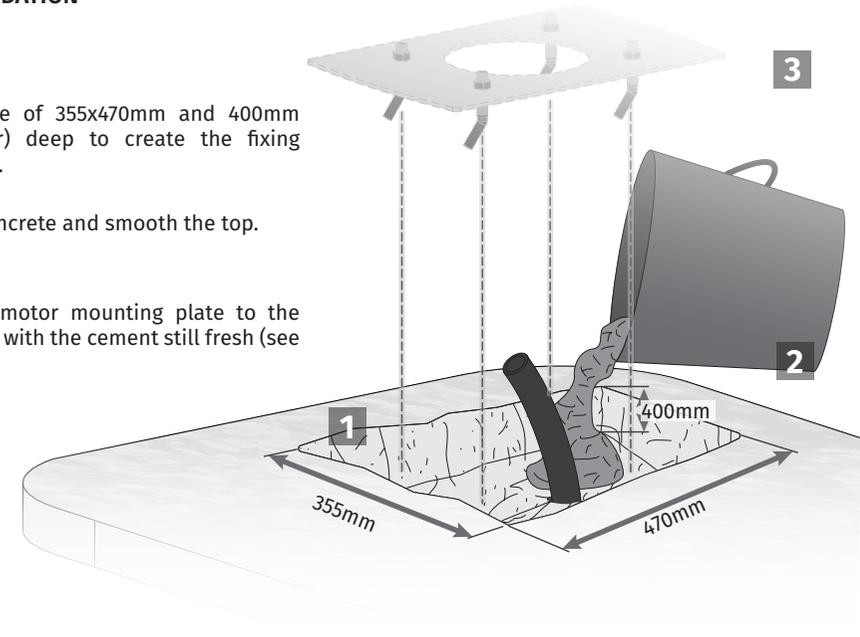
EN

03. INSTALLATION

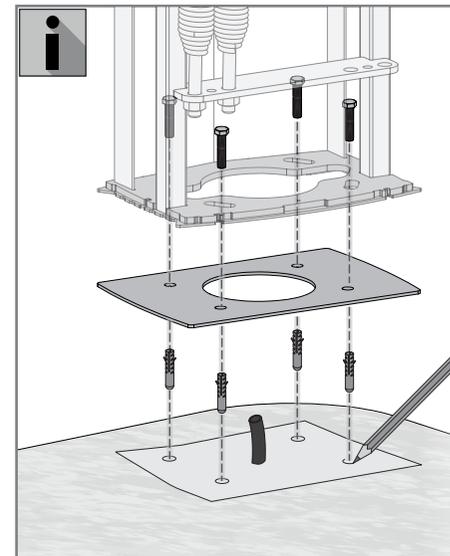
FOUNDATION

• CREATE FOUNDATION

- 1** Drill a hole of 355x470mm and 400mm (or greater) deep to create the fixing foundation.
- 2** Fill with concrete and smooth the top.
- 3** Apply the motor mounting plate to the foundation with the cement still fresh (see page 8).



• EXISTING FOUNDATION



*If you already have a foundation created, proceed as follows:

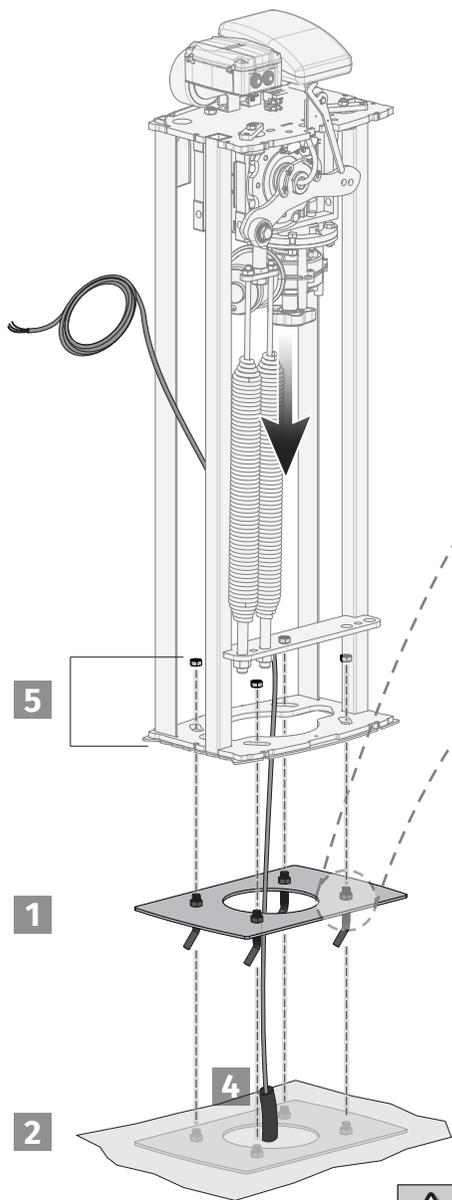
- 1** Using the mounting plate, mark the holes in the foundation.
Puncture the foundation at these markings and apply appropriate wall plugs to secure the barrier.
- 2** Frame the mounting plate with the floor holes.
- 3** Place the barrier on the floor mounting plate, aligning the two with the holes in the foundation.
- 4** Secure the barrier to the foundation with screws from the inside so that it is fully fixed and level.

EN

9B

03. INSTALLATION

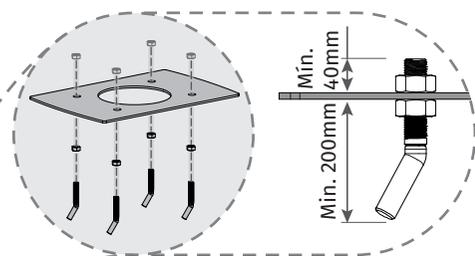
AUTOMATISM INSTALLATION



1 Mount the bolts and screws to the mounting plate as exemplified in step **1**.

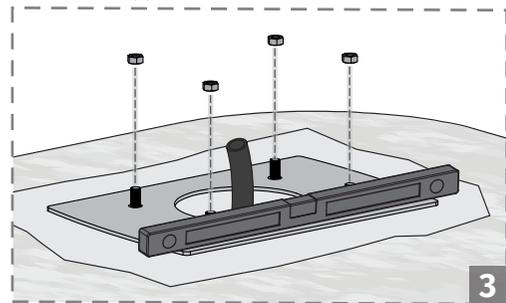
2 With the cement still fresh, apply the fixing plate so that the bolts and the nuts enter at least 65mm into the cement.

**If you are installing the barrier on an existing foundation, bolt the mounting plate to the floor using screws and dowels as shown on page 9B (not supplied in the kit).*



i **Note:** The nuts and bolts are not supplied in the kit.

3 Using a level, make sure the plate is perfectly horizontal. Once the cement has dried, remove the upper nuts to apply the barrier.



CEMENT MUST BE FRESH IN STEPS 1 AND 2

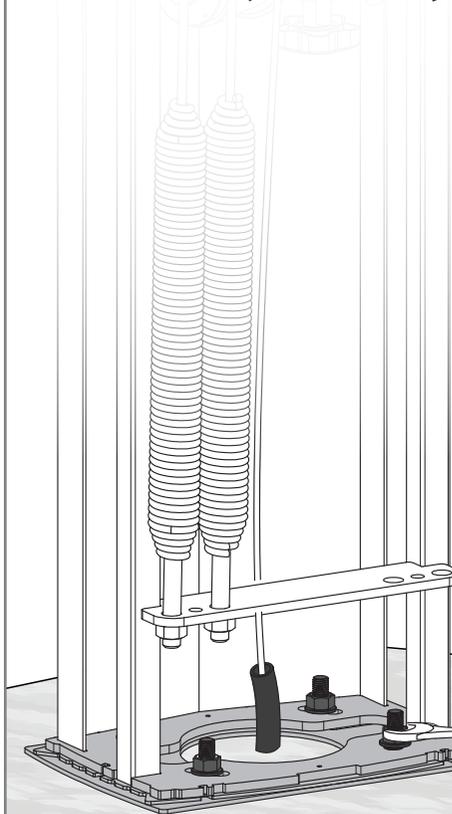
4 Route the electrical cables to connect the control board to accessories and power. Leave cables with a length that guarantees easy connection to the control board at the top of the barrier.

5 Position the barrier on the plate leaving it centered and secure it by tapping the screws inside the barrier.



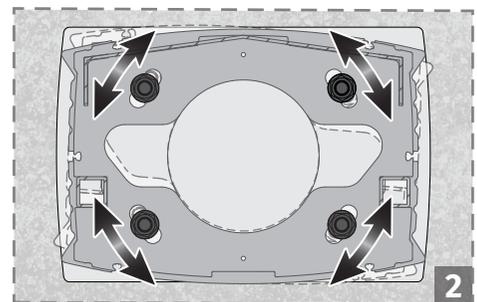
• ADJUST BARRIER POSITION

**Once fixed at the ground, the SIGMA X is ready to allow a position adjustment of a few millimeters. Adjustment is made by rotating the barrier in relation to its center.*



1 Allow the plate tighten nuts some clearance to rotate the barrier.

2 Rotate the barrier right or left to place it at the desired point.



3 Retighten the nuts to secure the barrier in the set position.

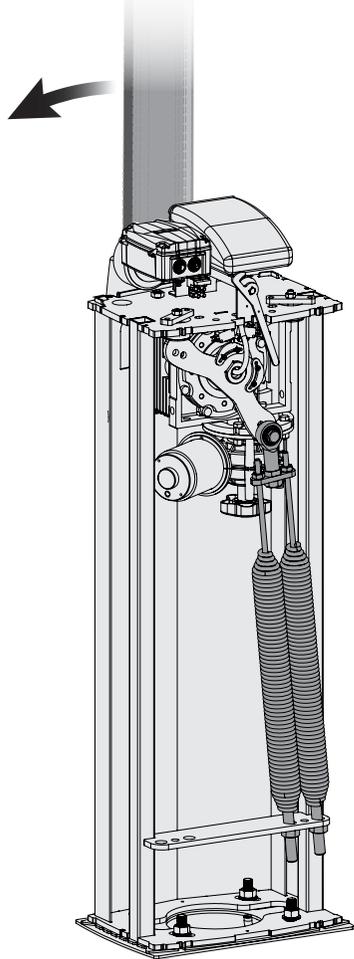


This adjustment should be done only when the foundation cement is dry to prevent barrier dislocation.

03. INSTALLATION

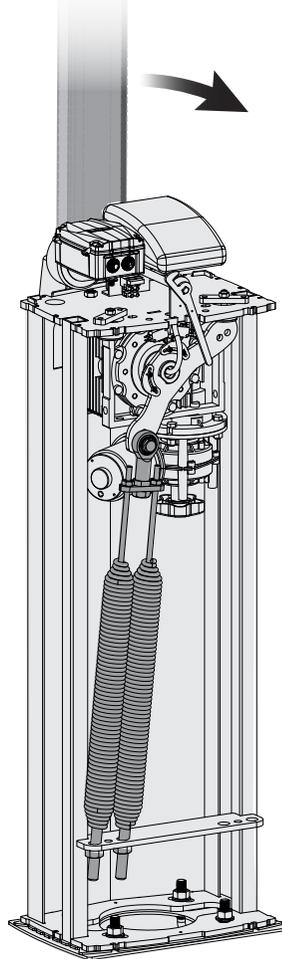
BOOM DIRECTION

LEFT BOOM



- Springs on the right side

RIGHT BOOM



- Springs on the left side

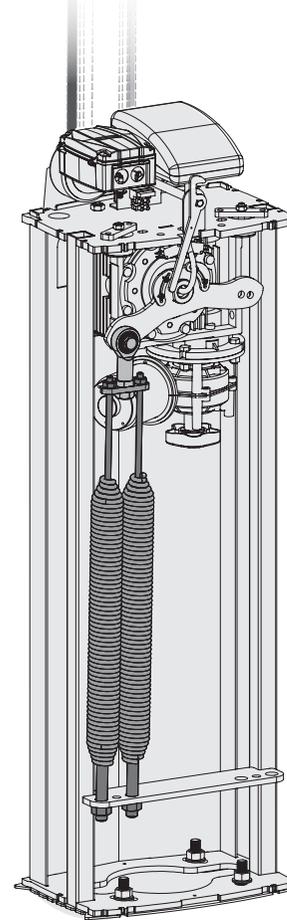


If you order the SIGMA X without specifying the position of the boom, it will be mounted on the right (DX).
If the boom is not in the desired position, follow the instructions on page 12 to reverse the opening / closing direction.

03. INSTALLATION

SPRING POSITION

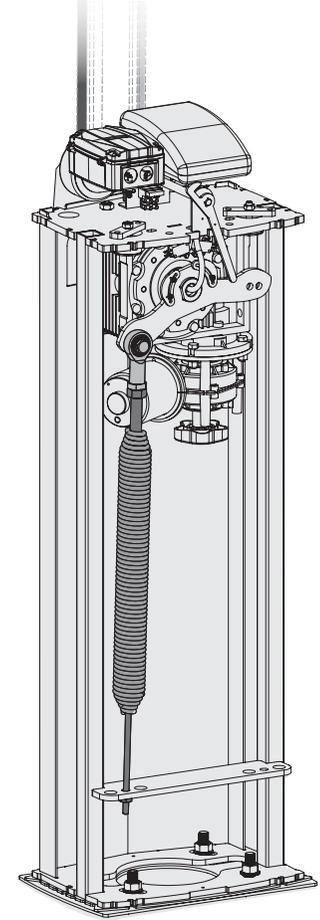
SIGMA X6



- 2 Springs

- M8 screws at the top (tighten on the joint bearing plate)
- M16 screws at the bottom (tighten in the large holes in the structure plate)

SIGMA X4



- 1 Spring

- M16 screw on top (tighten directly on the joint bearing)
- M8 screw at the bottom (tighten in the small hole in the structure plate)



If you order the SIGMA X for a 6 meter boom (SIGMA X6) it will be mounted with 2 springs.
If it is for a 4 meter boom (SIGMA X4) follow the instructions on page 12 to change to 1 spring.

03. INSTALLATION

EXCHANGE 2 SPRINGS FOR 1 SPRING



If the springs are on the wrong side for the desired boom direction (see diagram on page 11A), the position of the springs on the rotation lever must be reversed.

To do this, you will need to:

- 1 · Unscrew the springs of the two support points;
- 2 · Retighten them on the opposite side, respecting the tuning table on page 18.



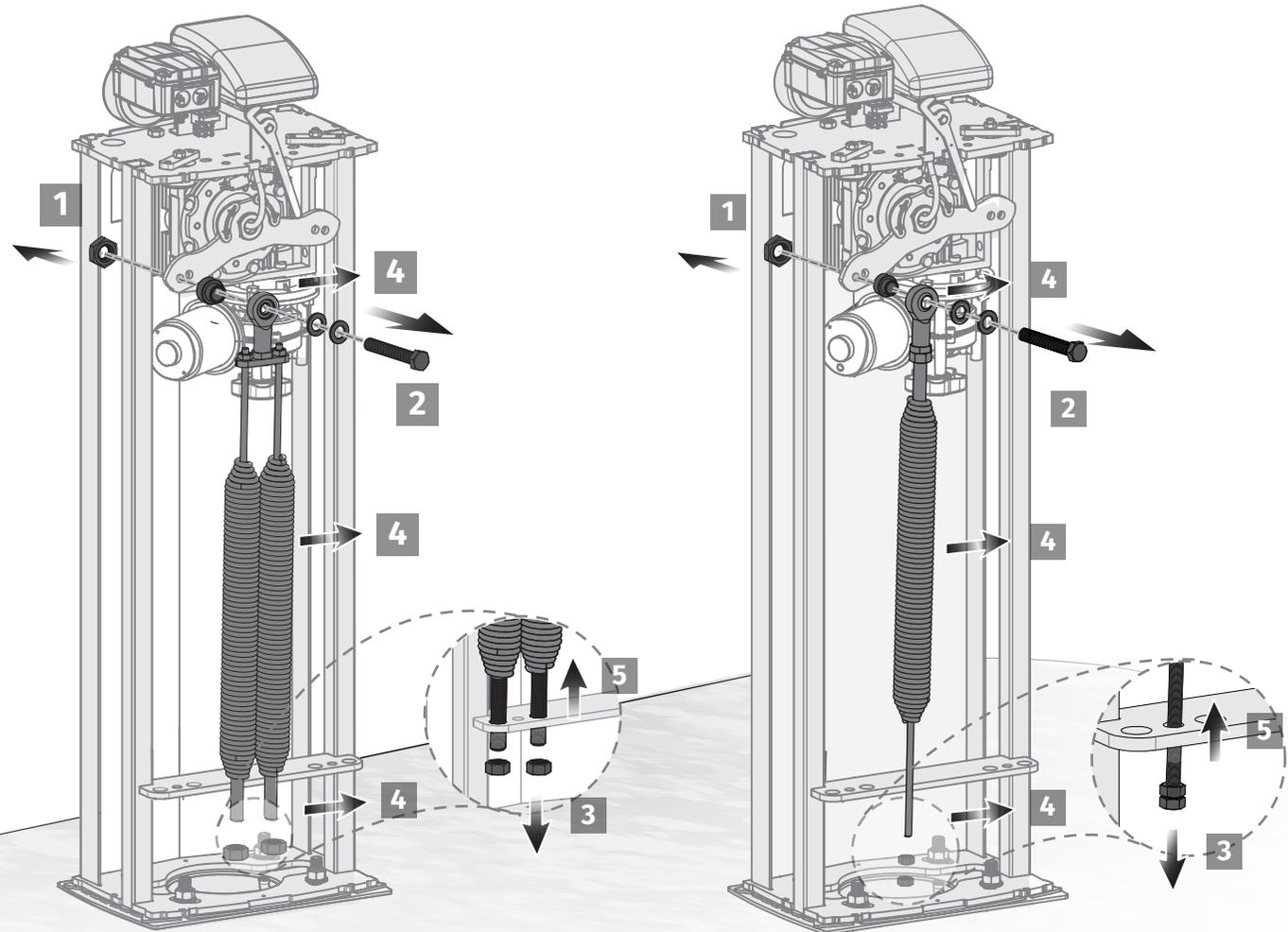
Whenever you carry out this process, you must check the motor connections to the control board and the limit switches, according to the diagram on page 23.

• REMOVE THE LEVER SPRINGS

- 1 Loosen the screw nut at the rear the lever.
- 2 Loosen the screw and washers that secure the joint bearing to the lever.
- 3 Loosen the tuning nuts (bottom)

• REVERSE SPRINGS

- 4 Attach the spring joint to the opposite side of the lever, tightening all components with the main screw, and then lock with the nut behind the lever.
- 5 Attach the springs to the bottom plate, through the nuts.



When attaching the joint bearing, you must put it in the appropriate hole for the size of the boom you are going to use (see table on pages 18/19).

• REVERSE MOTOR CONNECTIONS

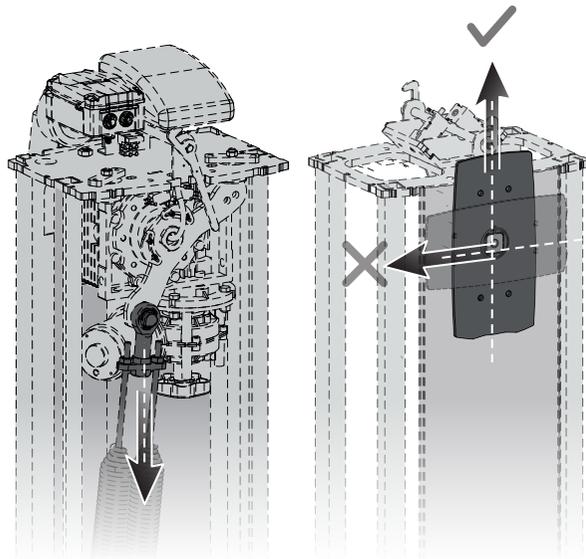
- 6 Check the connections of the motor wires to the control board (see control board manual)

03. INSTALLATION

BOOM MOUNTING - SIGMA X

• CHECK POSITION OF THE BOOM SUPPORT

1



• Vertical plate

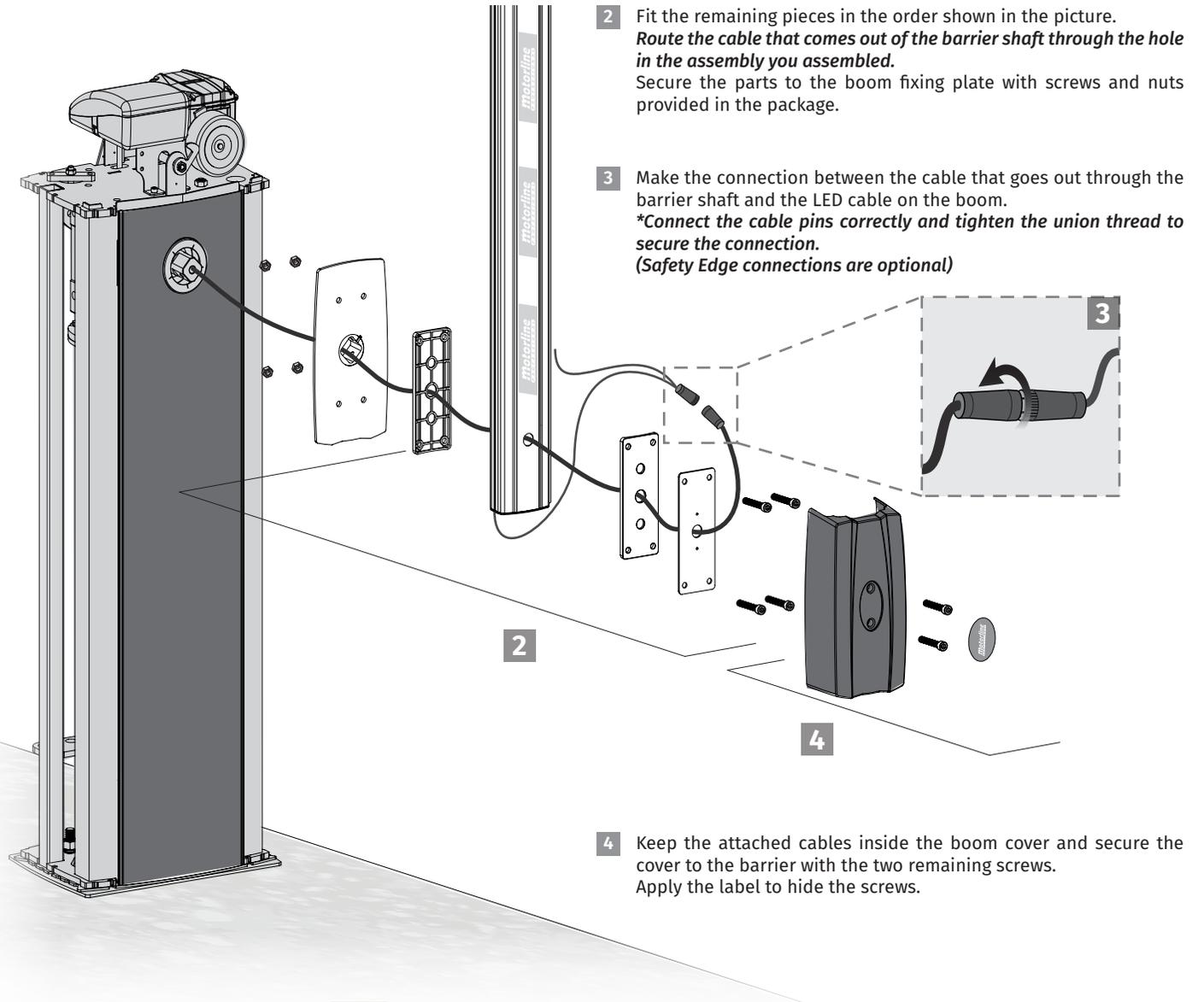
Before assembling the boom, check that:
- springs are down (no tension)
- boom support is vertical



If the springs are up (stretched), you can lower them using the hand crank (see page 7B)

If this does not happen, the boom support must be rotated:

- A • Loosen the boom support screws and disengage the shaft;
- B • Refit the support to the shaft, this time in an upright position;
- C • Tighten the two screws to secure.



2 Fit the remaining pieces in the order shown in the picture.
Route the cable that comes out of the barrier shaft through the hole in the assembly you assembled.
Secure the parts to the boom fixing plate with screws and nuts provided in the package.

3 Make the connection between the cable that goes out through the barrier shaft and the LED cable on the boom.
***Connect the cable pins correctly and tighten the union thread to secure the connection.**
(Safety Edge connections are optional)

4 Keep the attached cables inside the boom cover and secure the cover to the barrier with the two remaining screws.
Apply the label to hide the screws.



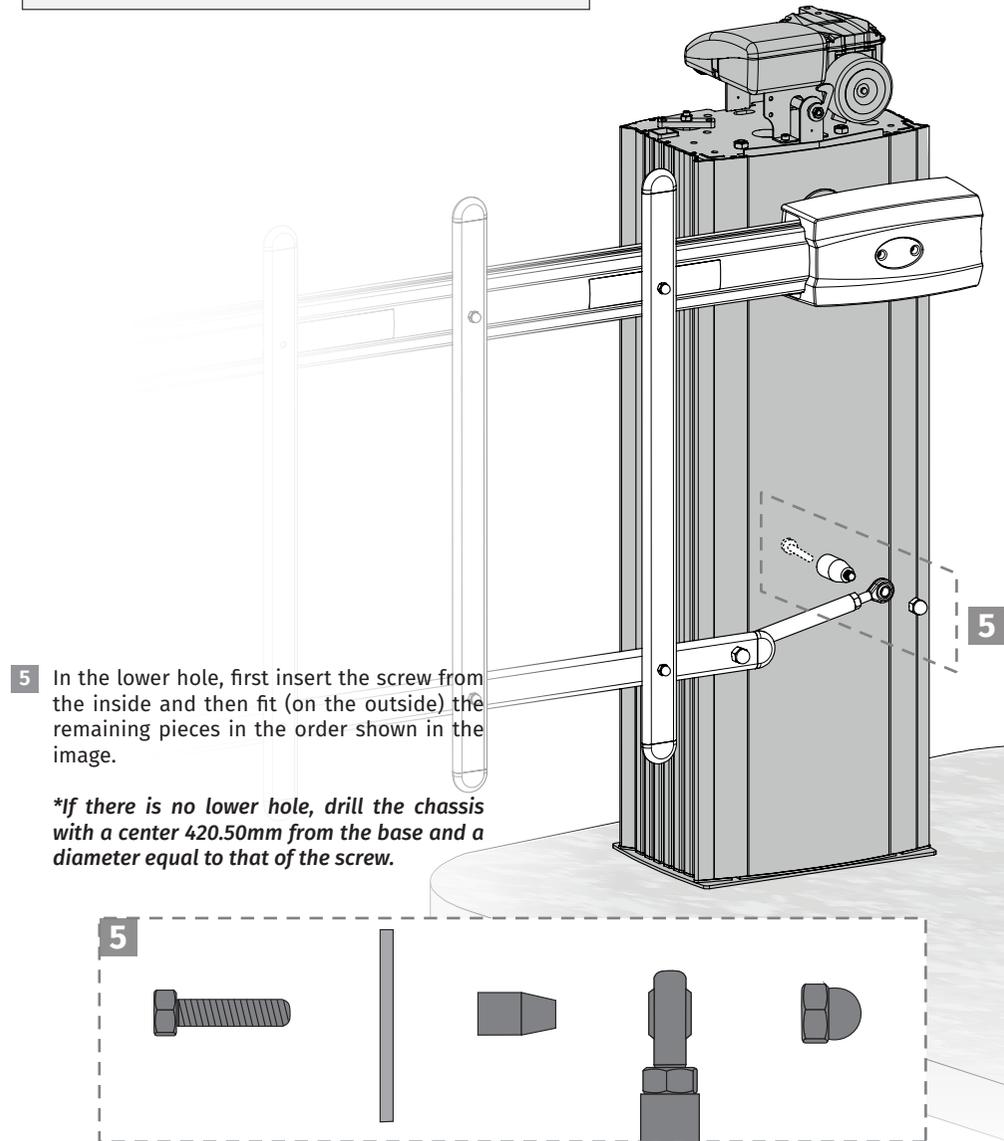
If you do not use a Safety Edge, you should insulate your cables with tape to protect them.

03. INSTALLATION

BOOM MOUNTING - SIGMA XS5



Apply the same steps from page 13 (1, 2, 3, 4) to the SIGMA XS5 boom and add step 5 to complete assembly.



- 5 In the lower hole, first insert the screw from the inside and then fit (on the outside) the remaining pieces in the order shown in the image.

**If there is no lower hole, drill the chassis with a center 420.50mm from the base and a diameter equal to that of the screw.*

14A

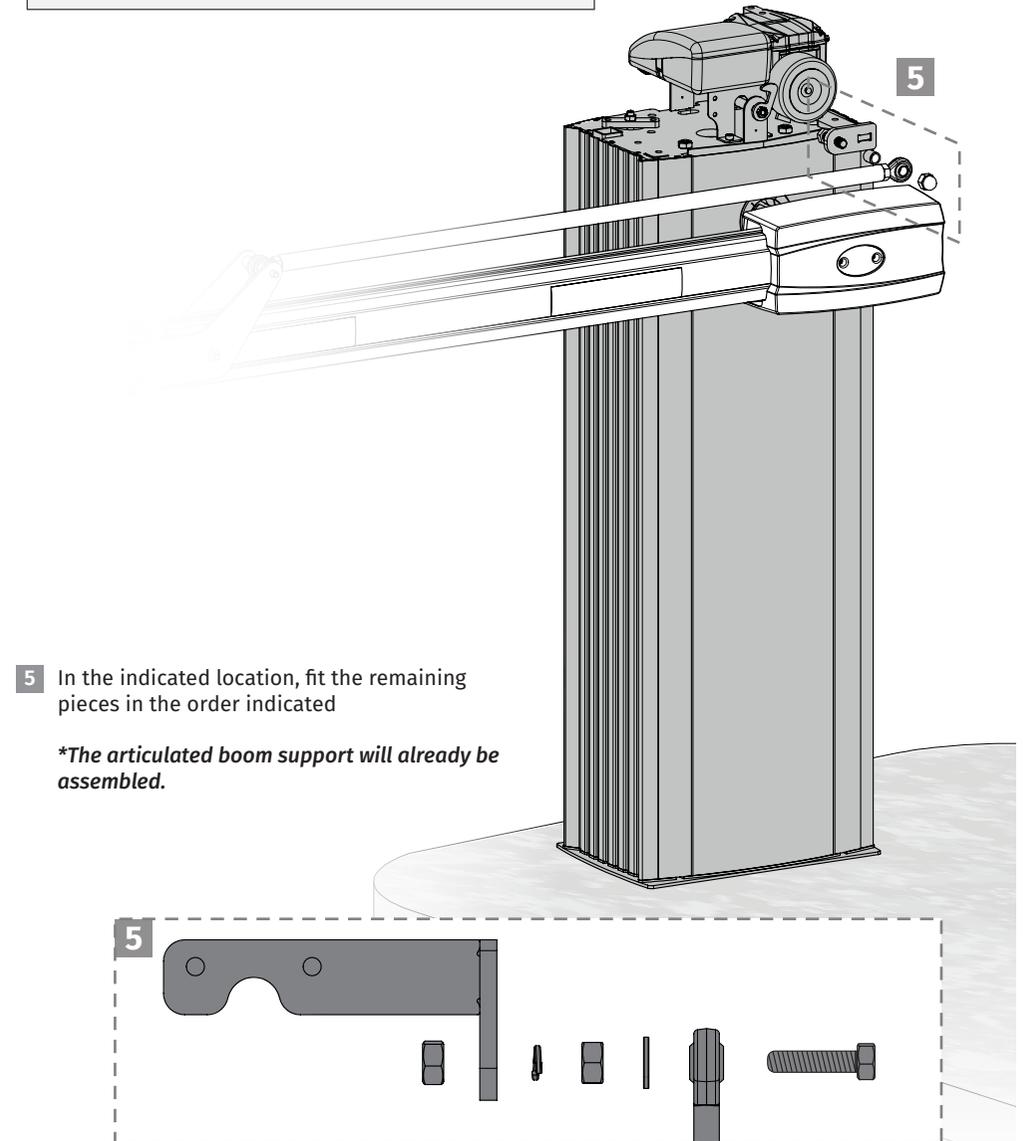
EN

03. INSTALLATION

BOOM MOUNTING - SIGMA XA5



Apply the same steps from page 13 (1, 2, 3, 4) to the SIGMA XA5 boom and add step 5 to complete assembly.



- 5 In the indicated location, fit the remaining pieces in the order indicated

**The articulated boom support will already be assembled.*

14B

EN

03. INSTALLATION

FIX BOOM SUPPORTS

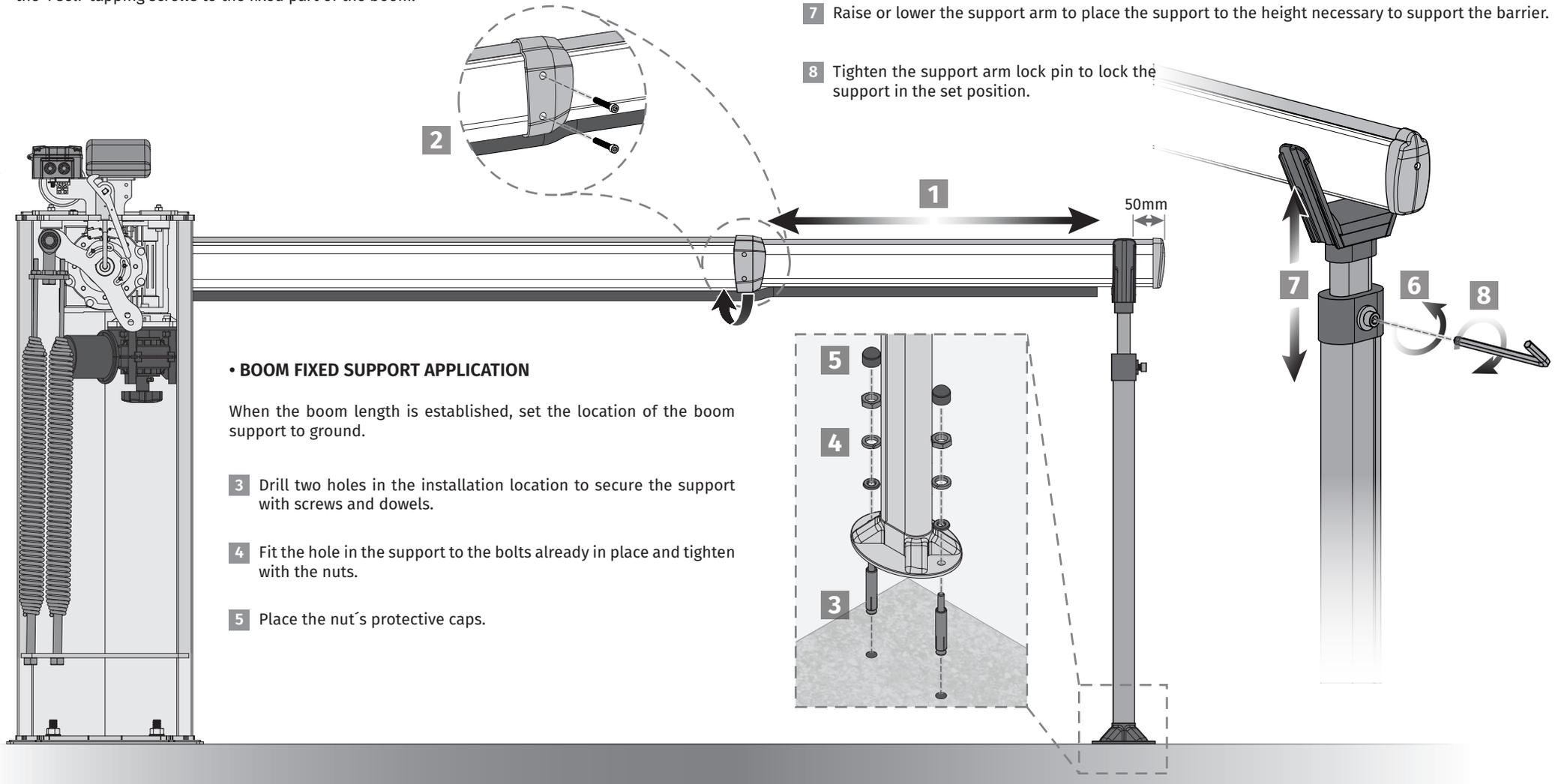
• SET EXTENDABLE BOOM LENGTH

- 1 You should now set its length so that you can then place the support as shown in the image below.
The boom should exceed the position of the support (SPAT FIXED) arm by 50mm.
- 2 After placing the boom to the desired size, secure it with the 4 self-tapping screws to the fixed part of the boom.

• ADJUSTING SUPPORT (FIXED) HEIGHT

If the height of the support arm is misaligned to the height of the boom you will have to adjust the arm height. To do this follow these steps:

- 6 Loosen the support arm locking pin with a hex key.
- 7 Raise or lower the support arm to place the support to the height necessary to support the barrier.
- 8 Tighten the support arm lock pin to lock the support in the set position.



• BOOM FIXED SUPPORT APPLICATION

When the boom length is established, set the location of the boom support to ground.

- 3 Drill two holes in the installation location to secure the support with screws and dowels.
- 4 Fit the hole in the support to the bolts already in place and tighten with the nuts.
- 5 Place the nut's protective caps.

03. INSTALLATION

ADJUSTMENT OF THE BOOMS

• ADJUST XS5 MOBILE SPAT

If the floor is uneven or you want to adjust the edge height, you will need to adjust the floor stopper. To do this, follow the following steps:

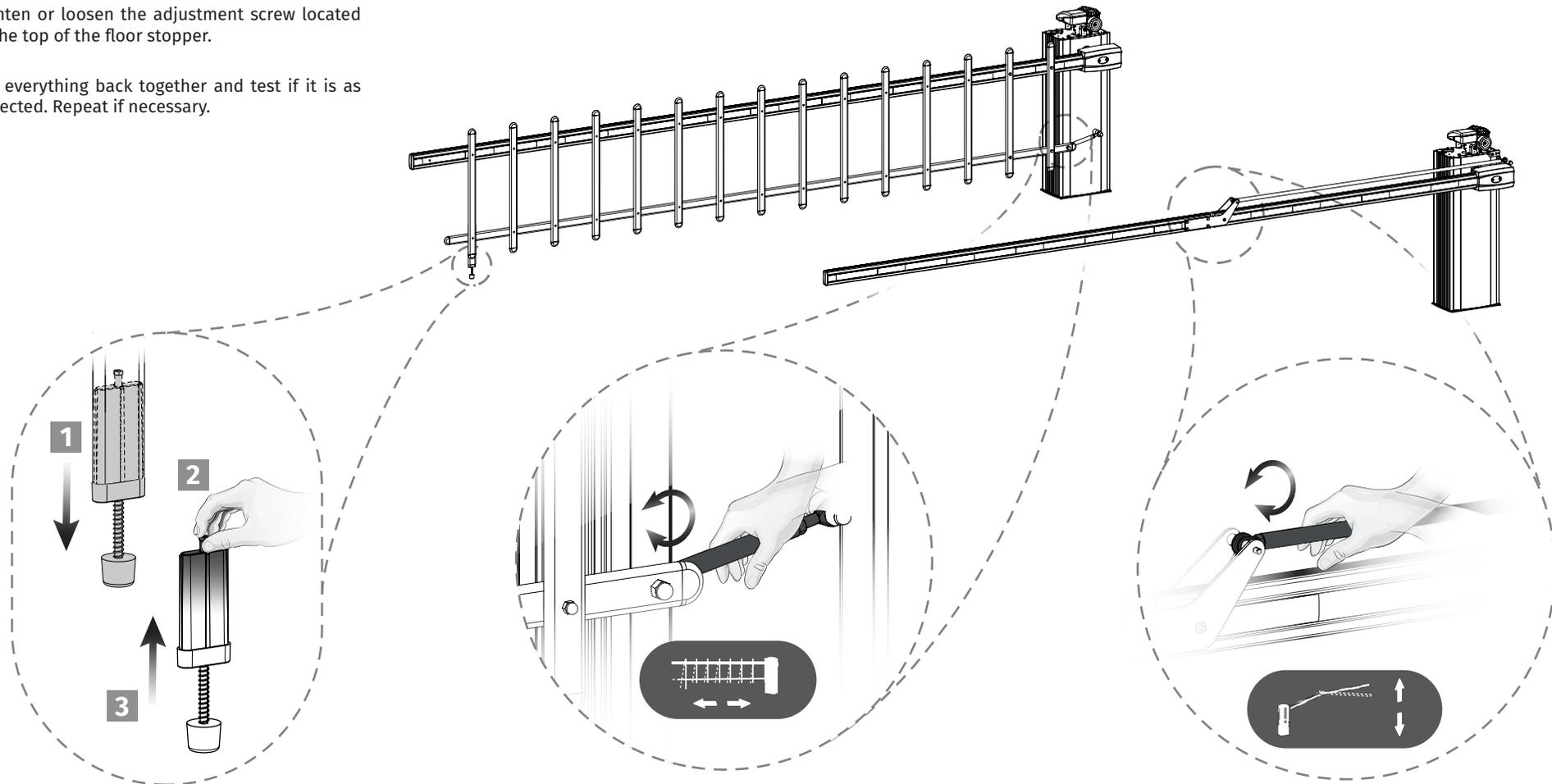
- 1 Detach the base from the mobile spat. It may be necessary to remove side screws.
- 2 Tighten or loosen the adjustment screw located at the top of the floor stopper.
- 3 Put everything back together and test if it is as expected. Repeat if necessary.

• ADJUST XS5 VERTICAL PROFILES

Turn the crank (highlighted below) if you want to adjust the vertical profiles inserted into the boom slightly to the left or right.

• ADJUST XA5 BOOM

Turn the crank (highlighted below) if you want to adjust the boom end slightly up or down. You can do the same process with the boom at the bottom or at the top.

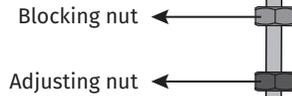


03. INSTALLATION

ADJUST THE SPRINGS

Before adjusting the springs, manually place the boom in a vertical position so that the springs are in the lowest tension position (see page 7B).

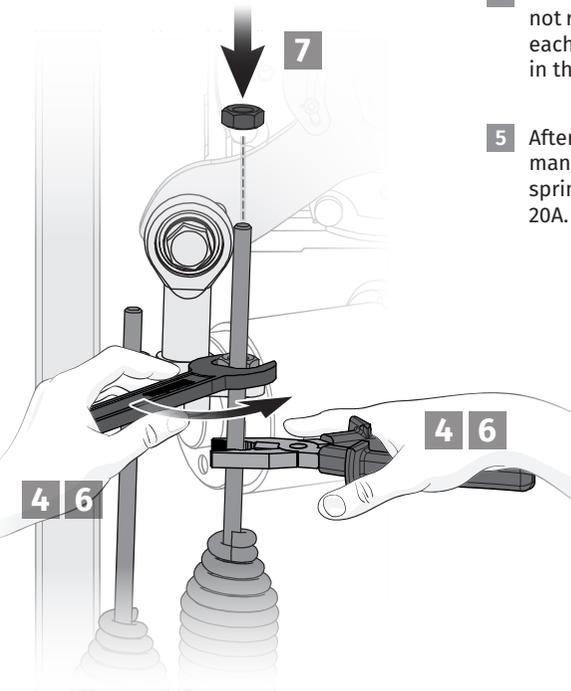
In the threaded rod of each spring, there are two nuts:



- 1 Remove the blocking nut from threaded rod from each spring, and keep it until the end of adjusting.
- 2 With your hand, pull the threaded rod upwards, in order to keep the spring stretched, but without tension.
- 3 Keeping the spring in this stretched position by hand, tighten the adjusting nut until it touches the plate.
This is the initial position for spring adjusting.

ADJUSTMENT
INITIAL POSITION

- 4 Hold the threaded rod with pliers so that it does not rotate, and then tighten the adjusting nut until each spring is stretched the distance mentioned in the table on page 18.
- 5 After the spring (s) is stretched, deactivate the manual mode and test the balance between springs and boom, performing the test on page 20A.
- 6 If the boom is not balanced, tighten or loosen the adjusting nut to achieve the best possible balance.
- 7 After each spring is adjusted, tighten the blocking nut until it touches the adjusting nut. This will lock the adjusting position to ensure that the springs do not misfit.



i • ADJUSTING EXAMPLE

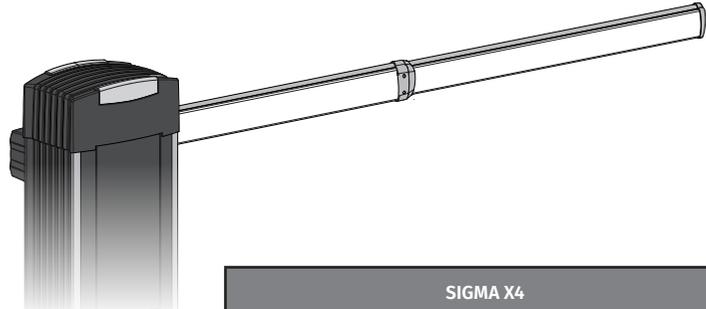
* In this example, a 5.5M BOOM WITH RUBBER AND SPAT is considered, which needs a 55mm adjustment (see tables on page 18), where the M8 threaded rod starts 20mm above the support plate (INITIAL POSITION).

ADJUSTMENT 55mm
20mm
MEASURE WITH ADJUSTMENT 75mm

03. INSTALLATION

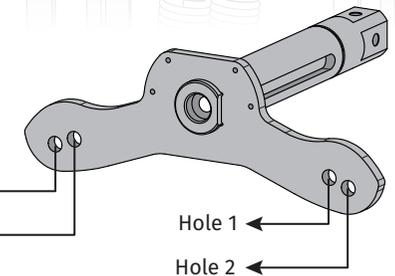
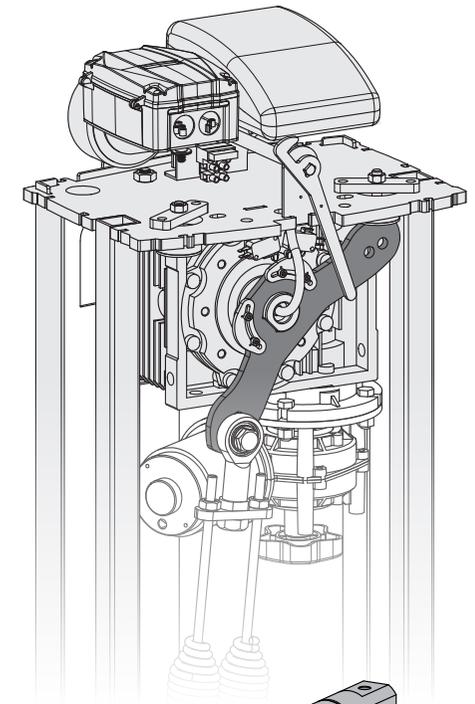
ADJUSTING TABLES - SIGMA X

• LEVER HOLES



NOTE: For *XS5 and XA5* models, you should use the values in the column **SIGMA X6 - 6000**, and make the necessary adjustments until the boom reaches the position mentioned on page 19A.

	SIGMA X4			SIGMA X6			
Simple Boom	3000	3500	4000	4500	5000	5500	6000
Quantity	1 spring			2 springs			
Adjustment	5mm	30mm	55mm	20mm	35mm	50mm	70mm
Hole	Hole 1	Hole 1	Hole 1	Hole 1	Hole 1	Hole 1	Hole 1
Boom with rubber	3000	3500	4000	4500	5000	5500	6000
Quantity	1 spring			2 springs			
Adjustment	20mm	15mm	35mm	20mm	35mm	50mm	70mm
Hole	Hole 1	Hole 2	Hole 2	Hole 1	Hole 1	Hole 2	Hole 2
Boom with SPAT	3000	3500	4000	4500	5000	5500	6000
Quantity	1 spring			2 springs			
Adjustment	35mm	30mm	55mm	40mm	60mm	40mm	60mm
Hole	Hole 1	Hole 2	Hole 2	Hole 1	Hole 1	Hole 2	Hole 2
Boom with rubber and SPAT	3000	3500	4000	4500	5000	5500	6000
Quantity	1 spring			2 springs			
Adjustment	45mm	40mm	70mm	50mm	37mm	55mm	75mm
Hole	Hole 1	Hole 2	Hole 2	Hole 1	Hole 1	Hole 2	Hole 2

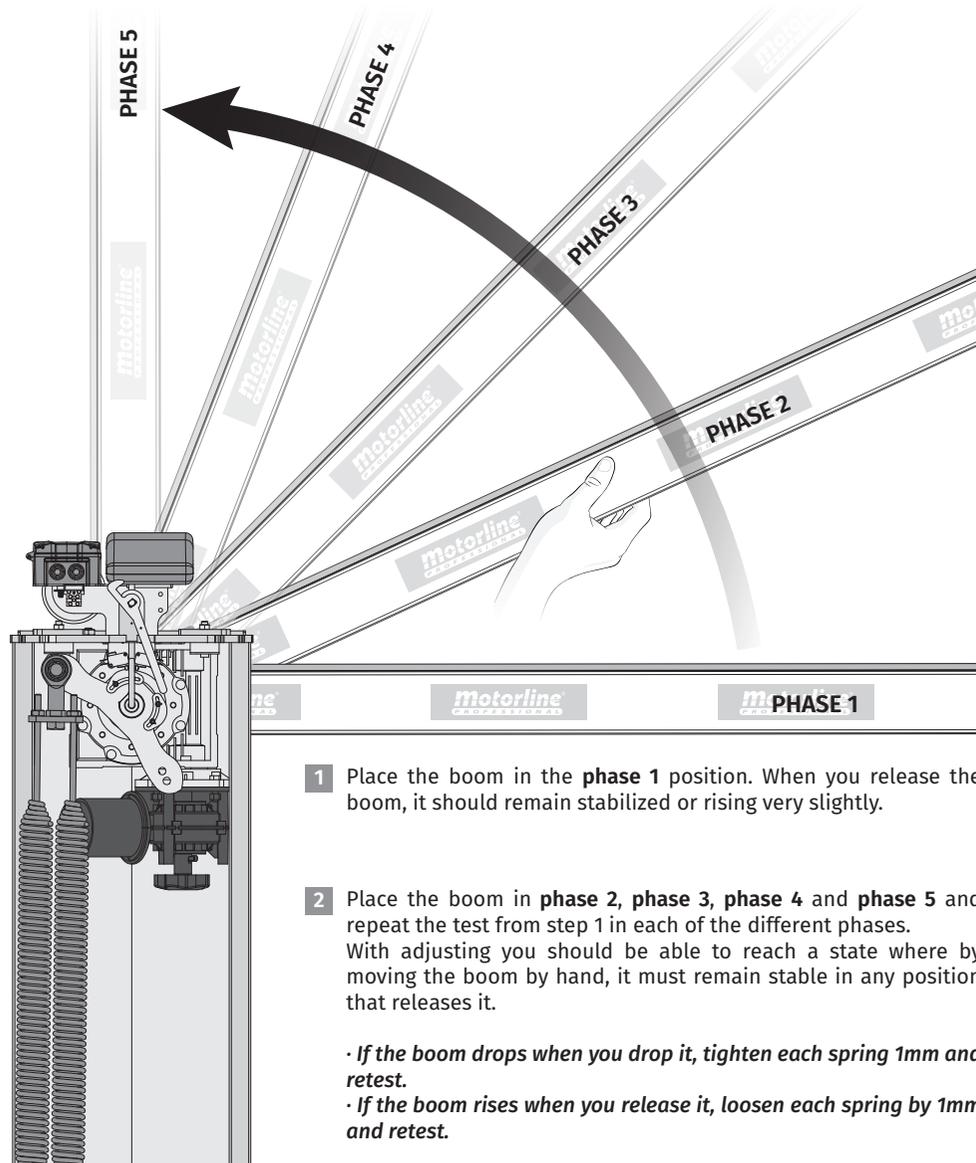


03. INSTALLATION

TESTING SPRING ADJUSTMENT



The motor must remain unlocked to perform the tuning test.



1 Place the boom in the **phase 1** position. When you release the boom, it should remain stabilized or rising very slightly.

2 Place the boom in **phase 2, phase 3, phase 4** and **phase 5** and repeat the test from step 1 in each of the different phases. With adjusting you should be able to reach a state where by moving the boom by hand, it must remain stable in any position that releases it.

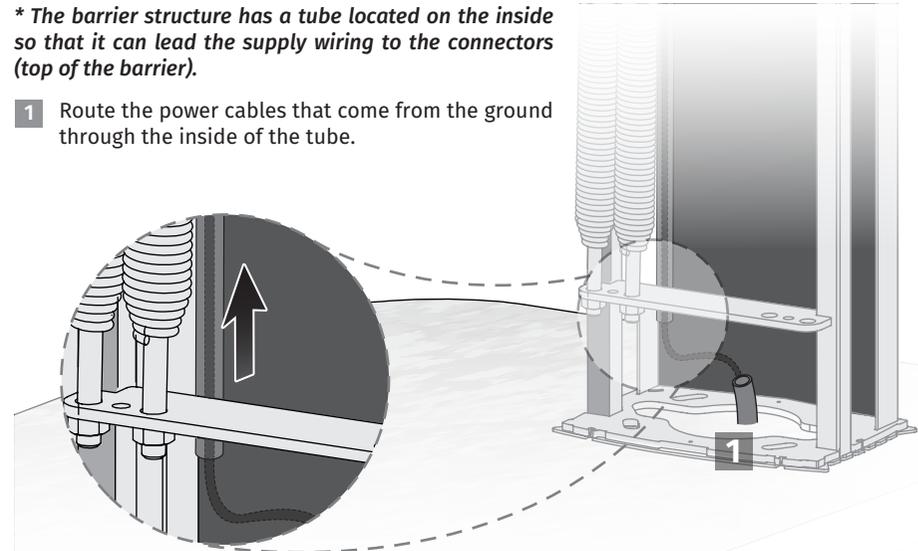
- If the boom drops when you drop it, tighten each spring 1mm and retest.
- If the boom rises when you release it, loosen each spring by 1mm and retest.

03. INSTALLATION

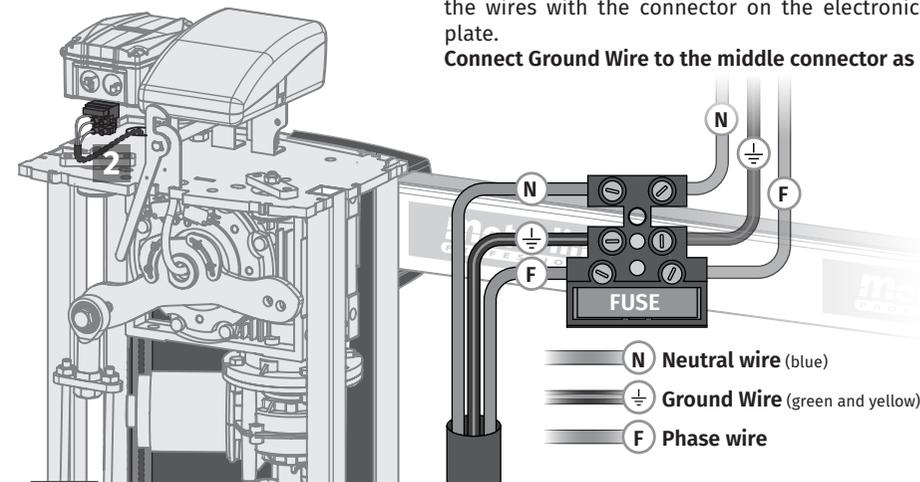
POWER CABLE

* The barrier structure has a tube located on the inside so that it can lead the supply wiring to the connectors (top of the barrier).

- 1 Route the power cables that come from the ground through the inside of the tube.



- 2 When the power cable reaches the barrier surface, connect the wires with the connector on the electronics support plate. Connect Ground Wire to the middle connector as shown.



Important: Check the voltage of your transformer before connecting the power supply if it is 230Vac~ or 110Vac~.
See page 23 for more detailed information

03. INSTALLATION

ADJUST STOPPERS

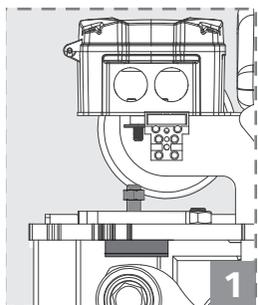
The stoppers in the barrier are visible in the image below.

- They consist of 2 adjusting screws (one on each side of the barrier) fastened to the base as well as its 2 stoppers.
- Each screw has a blocking nut.

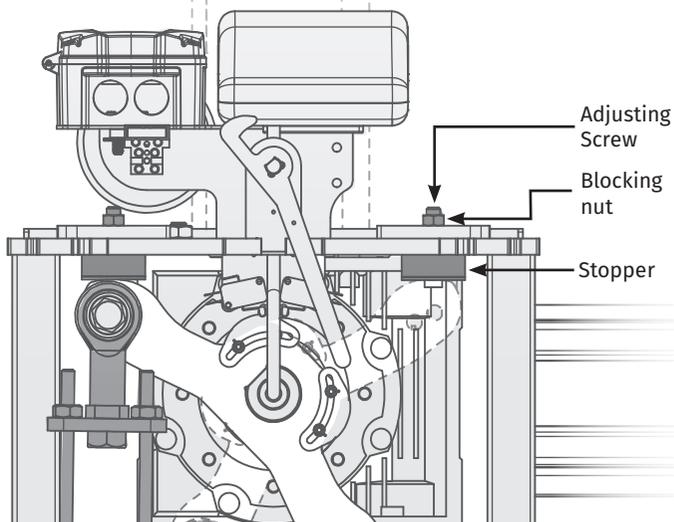
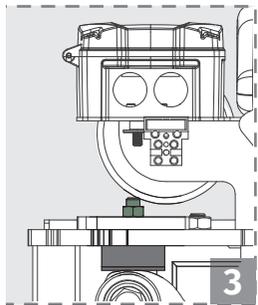
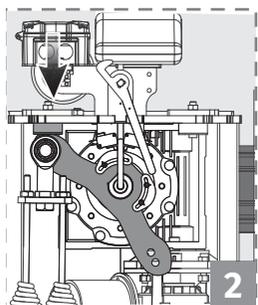


When the boom opens and closes, the lever should always touch the rubber stoppers on the top plate of the barrier.

Follow the steps below to adjust the position of the stoppers:



- 1 Relieve the blocking nut from the stopper you want to adjust.
- 2 Place the boom in the desired horizontal position and turn the closing stopper until it touches the lever.
- 3 Place the boom in the desired vertical position and turn the opening stopper until it touches the lever.
- 4 Test the movement of the boom and make the final adjustments.
- 5 Retighten the blocking nut to lock the stoppers in that position.
- 6 You can now adjust the limit switches.



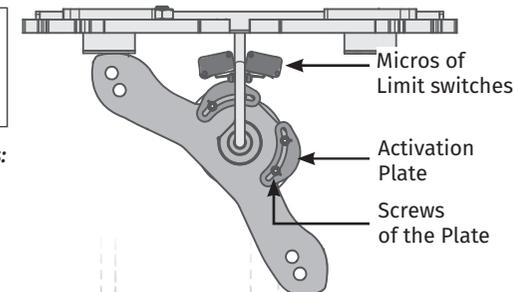
03. INSTALLATION

ADJUST THE LIMIT SWITCHES

The SIGMA X has limit switches to complete the opening and closing maneuvers, located on the rotation lever.

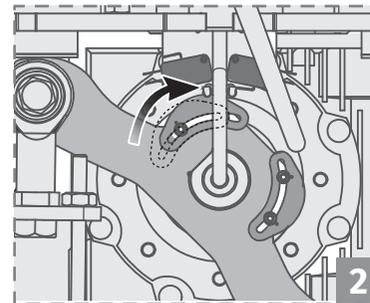


These micros **must be adjusted** to be activated the instant before the lever touches the stopper.



Follow the steps below to fine-tune the limit switches:

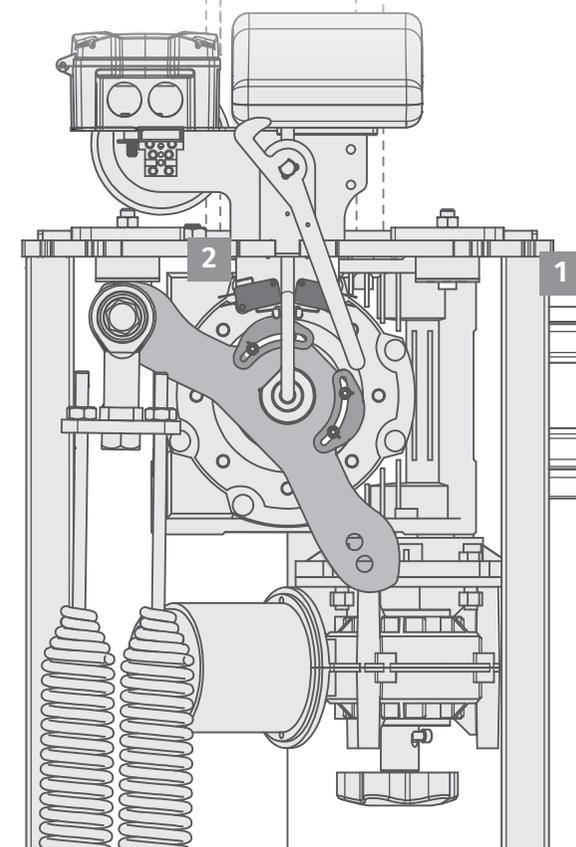
- 1 Place the boom in a horizontal position.
- 2 Slightly loosen the screws on the activation plate, and move it until you hear the click of activation of the micros.



- 3 Tighten the screws to lock the plate in that position.
- 4 Place the boom in the vertical, and repeat steps 2 and 3 for the other activation plate.
- 5 Test the movement of the boom to ensure that the micros are being properly activated, and if necessary, adjust again.



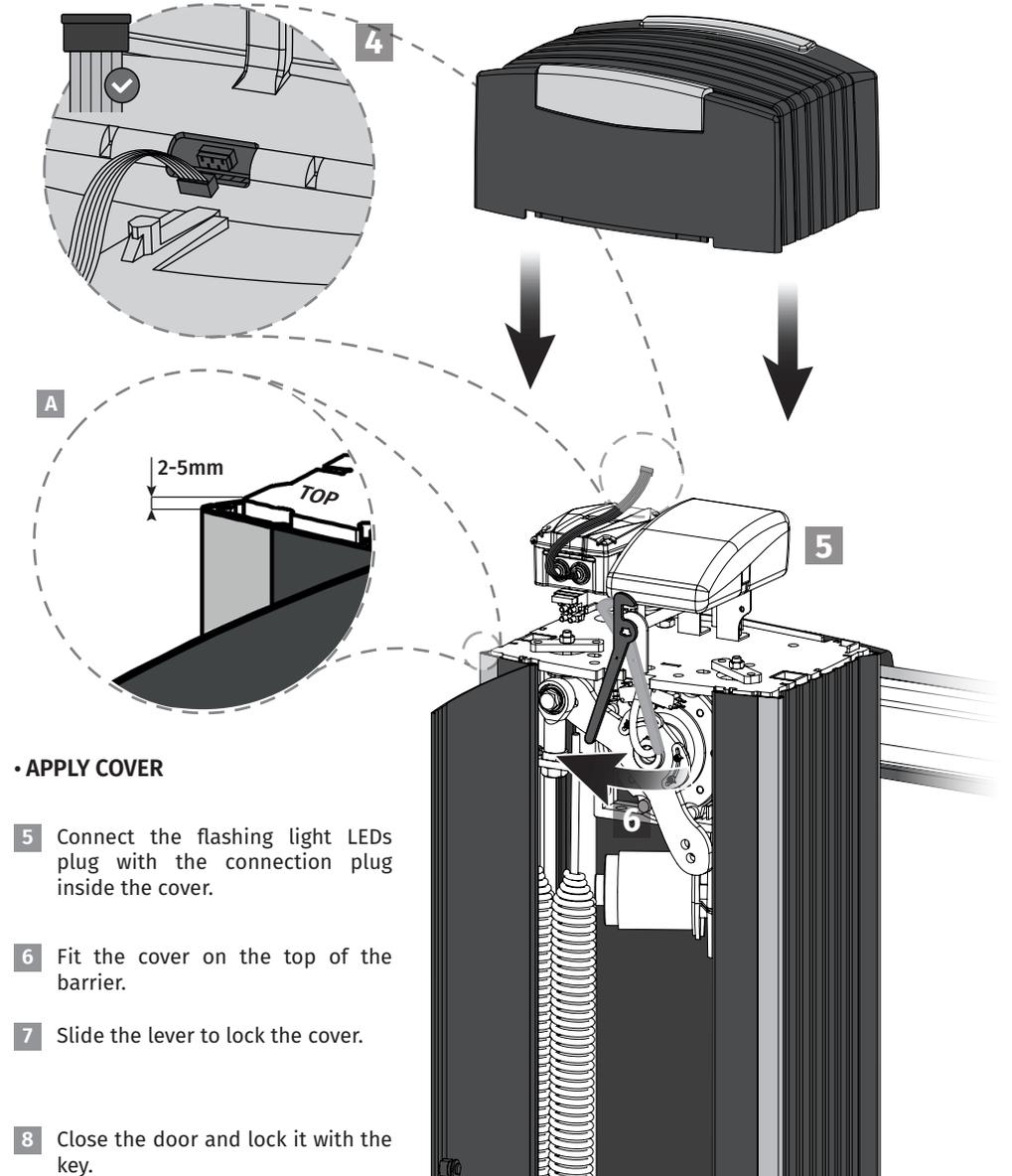
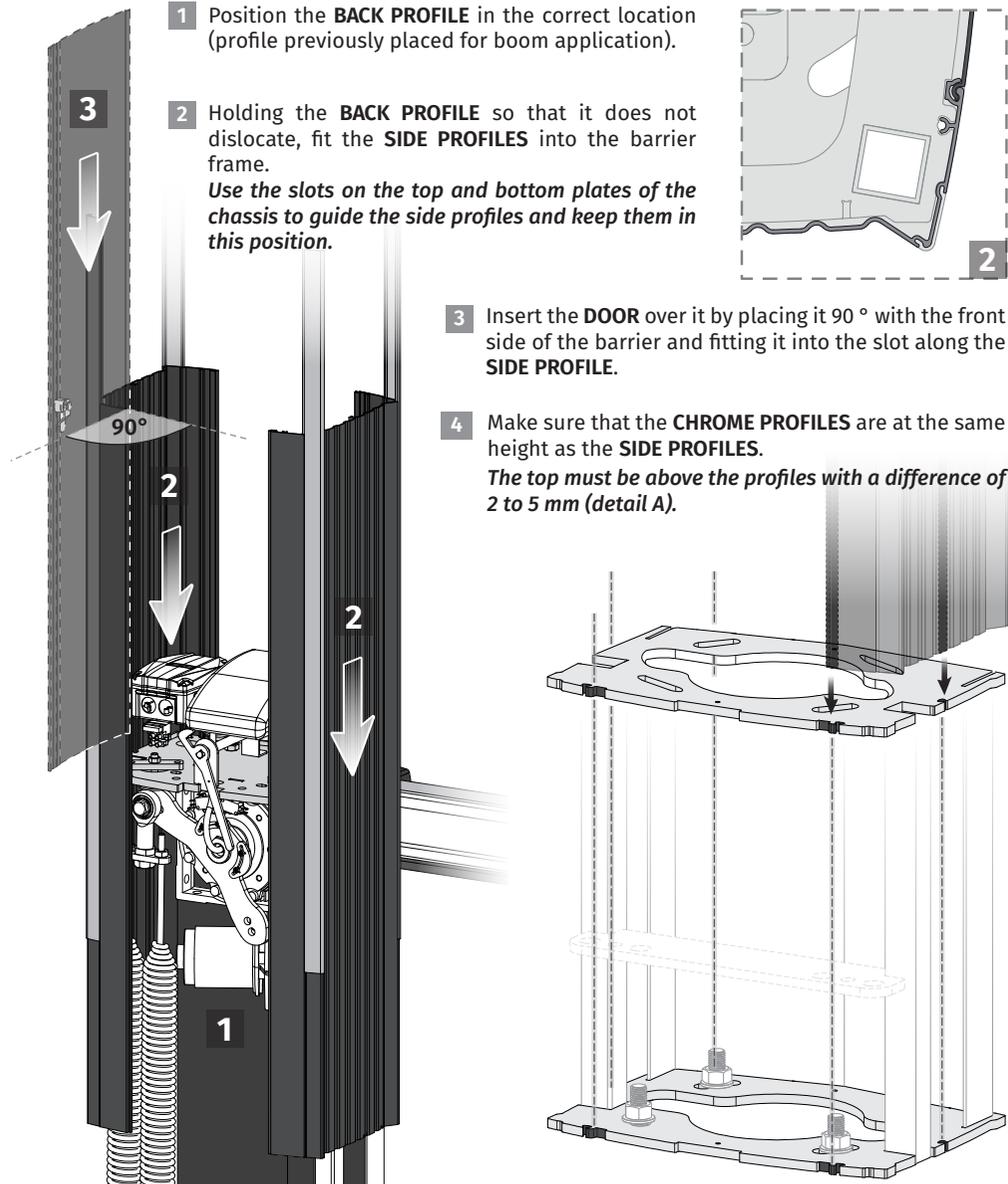
The limit switches are fine-tuned if you hear the "click" of the micros exactly in the instant before the lever touches the stopper.



03. INSTALLATION

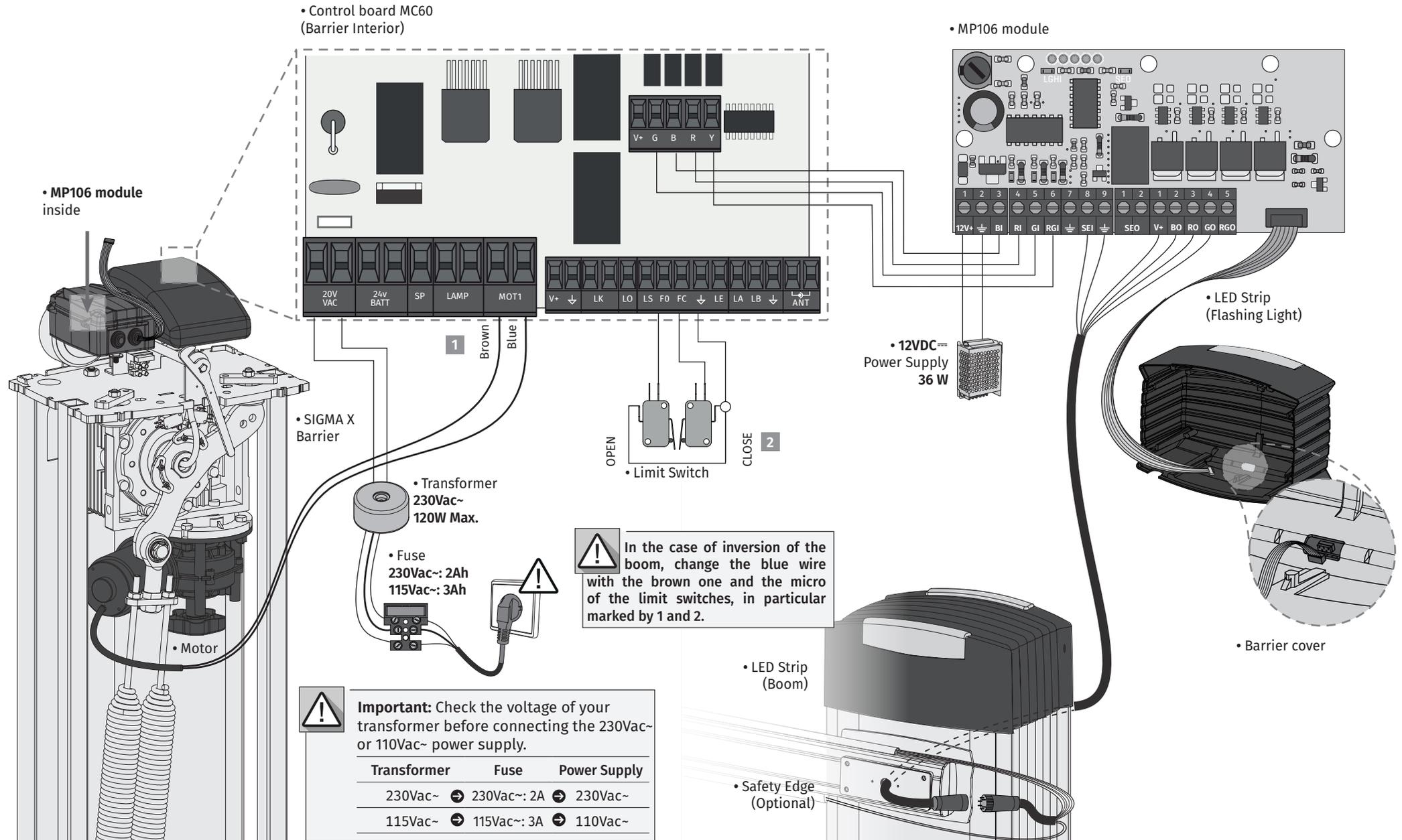
APPLY PROFILES AND COVER

• APPLY PROFILES



04. CONNECTIONS

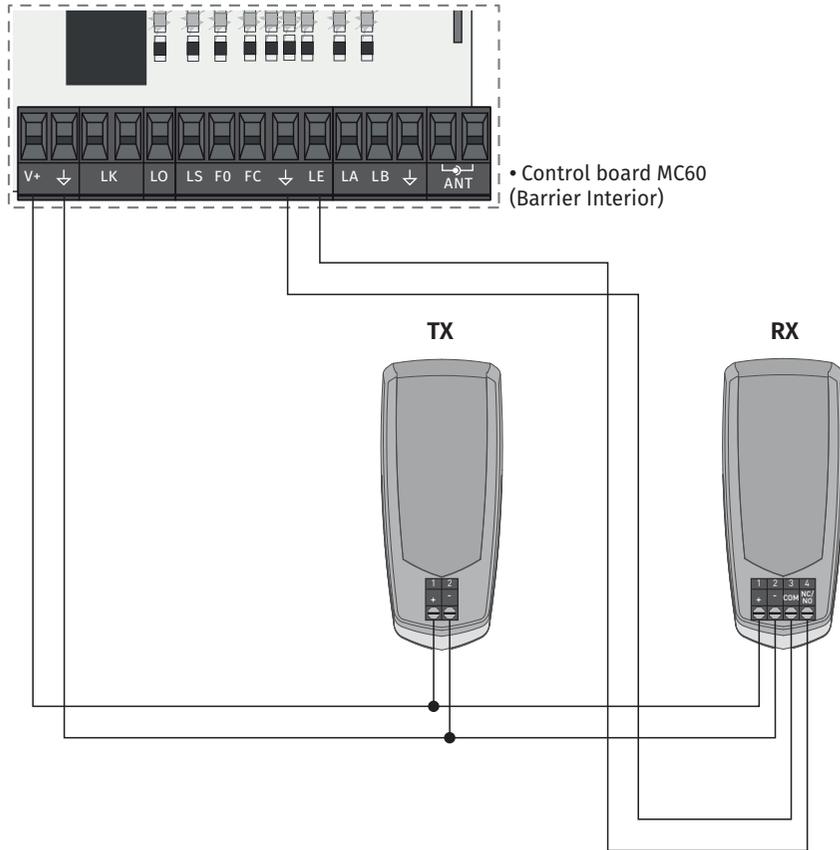
MOTOR AND FLASHING LIGHT CONNECTIONS



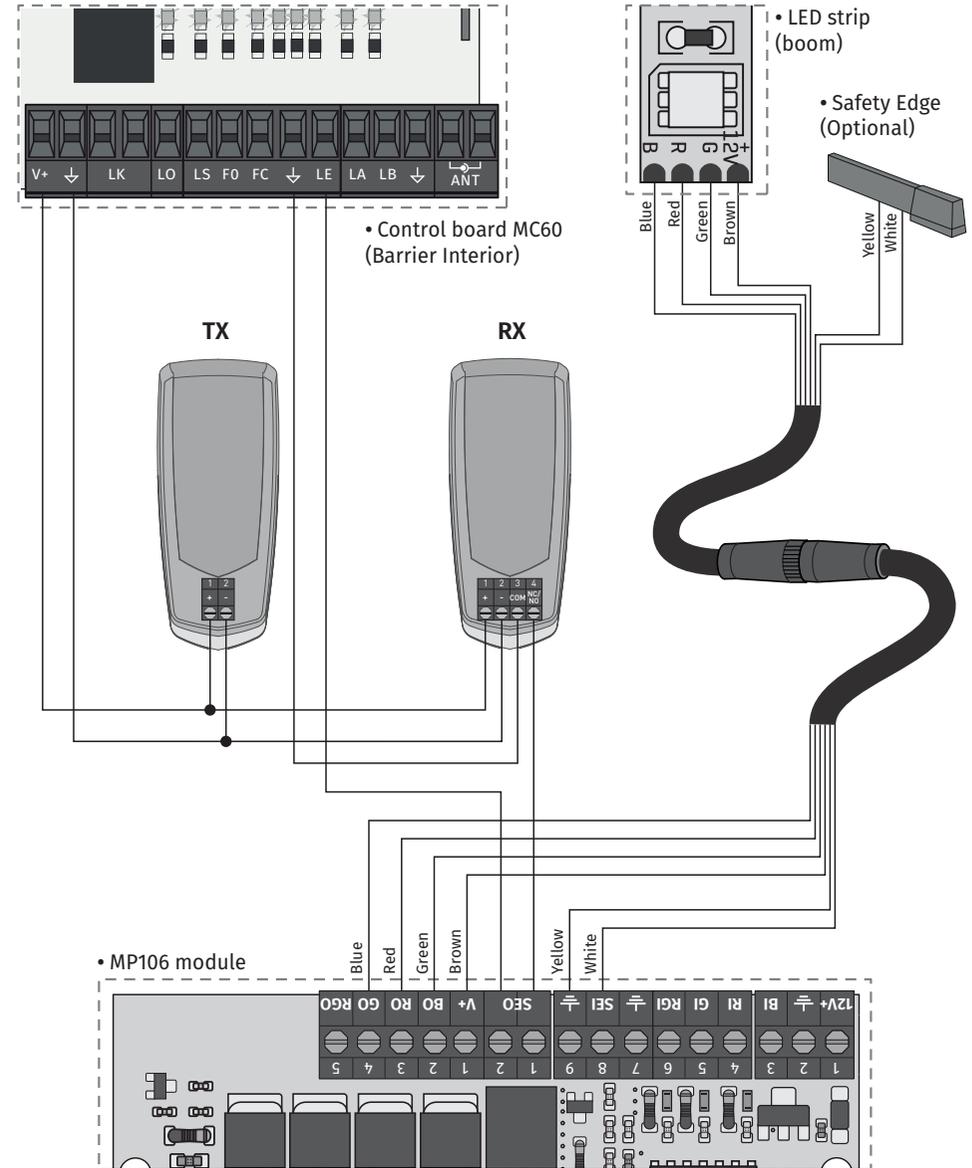
04. CONNECTIONS

PHOTOCELL CONNECTIONS AND SAFETY EDGE

• WITHOUT SAFETY EDGE



• WITH SAFETY EDGE (SERIAL CONNECTION)



05. TROUBLESHOOTING

INSTRUCTIONS FOR FINAL CONSUMERS / SPECIALIZED TECHNICIANS

Anomaly	Procedure	Behavior	Procedure II	Discovering the origin of the problem
• Barrier doesn't work	• Make sure you have 230V power supply connected to automation and if the fuse working properly.	• Still not working	• Consult a qualified technician.	<ol style="list-style-type: none"> 1 • Remove the barrier top cover; 2 • Measure the 24V output of the transformer to detect the fault location; <p>A) Has 24V:</p> <ol style="list-style-type: none"> 1 • Verify the control board supplies of the barrier to detect if the fault is in the motor or in the control board. Replace the damaged component or send it to the services for diagnosis and repair. <p>B) Has not 24V:</p> <ol style="list-style-type: none"> 1 • Verify the 230V input of the transformer. If have 230V the problem is in the transformer. If haven't 230V, the problem should be in the fuse, electric cables or in the power supply. Verify all the systems.
	• Verify the STOP	• Still not working	• Consult a qualified technician.	<ol style="list-style-type: none"> 1 • Give the order with remote control to open and verify the behavior of the LEDs; 2 • Check the LED signs and the limit switches connections. In case everything is correct and there is no activated micro, the LEDs have to be on. Check all the photocells circuit connections to the barrier; 3 • In the E menu, make sure the STOP is enabled (page 7B). If enabled and the circuit is not closed, the barrier will not work.
• Barrier doesn't move but makes noise	• Unlock the barrier and move by hand to check for mechanical problems.	• The barrier is stuck?	• Consult an experienced barrier expert.	<ol style="list-style-type: none"> 1 • Check all motion axis and associated motion systems related with the barrier, to find out what is the problem. Also check that the springs are in good condition and can support the boom.
		• The barrier moves easily?	• Consult a qualified technician	<ol style="list-style-type: none"> 1 • Turn off the motor from control board and test it on directly to a 24V battery to find out if it is damaged; 2 • If the motor runs, the problem is in the control board. Remove it and send it to the technical services for diagnosis; 3 • Disconnect the motor from the control board and test it connected directly to a 12/24 Vdc power supply to find out if it is faulty.
• Barrier opens but doesn't close	<ol style="list-style-type: none"> 1 • Check if there is any obstacle in front of the photocells; 2 • Make sure if the photocells are working. Put your hand in front and check that the relay makes the same noise. 3 • Check if any of the control devices of the barrier are stuck and sending permanent signal to control board; 4 • Check the Safety Edge connection. 	• Barrier opened but didn't close again.	• Consult a qualified technician	<ol style="list-style-type: none"> 1 • Verify if the display is connected to confirm the existence of power supply; 2 • Verify if the photocells are powered in control board output; 3 • Access the menu on the display and disable the photocells and the STOP; 4 • Check limit switch connections. If the 2 LEDs are turned off, it means that the barrier can not operate because have the limit switches actuated. 5 • Try to close; <p>A) Closed:</p> <ol style="list-style-type: none"> 1 • Problem is in one of these two systems. Activate the photocells and check that the barrier closes. If close, problem will be in the STOP. Activate it in the menu and try to close the barrier to be sure. <p>B) Doesn't closed:</p> <ol style="list-style-type: none"> 1 • Problem is in the barrier or in the control board. Give an order to the barrier close while measuring the control board power output to the barrier. If you have 24V, the control board is working and the problem is in the motor. 2 • If it has not power, the problem is in the control board.
• Barrier doesn't make complete route	• Unlock the barrier and move by hand to check for mechanical problems.	• Encountered problems?	• Consult an experienced barrier expert.	<ol style="list-style-type: none"> 1 • Check all motion axis and associated motion systems related with the barrier, to find out what is the problem. Also check that the springs are in good condition and can support the boom.
		• The barrier moves easily?	<ol style="list-style-type: none"> 1 • Re-program the limit switches; 2 • Consult a qualified technician 	<ol style="list-style-type: none"> 1 • Verify if the tests to the barrier were well made; 2 • Change the force in menu P2 until the barrier moves without changing the direction; 3 • This adjustment must be made in such a way that the barrier reverses when encountering an obstacle; 4 • If even at the maximum force level (09) the problem still persists, test the barrier connected directly to a 12/24 Vdc power supply to verify if it has enough force to open/close the barrier completely; 5 • Change the force in the F menu until the barrier move the without changing the direction;